



# Green synthesis of cobalt oxide thin films as an electrode material for electrochemical capacitor application on stainless steel substrate

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## Abstract

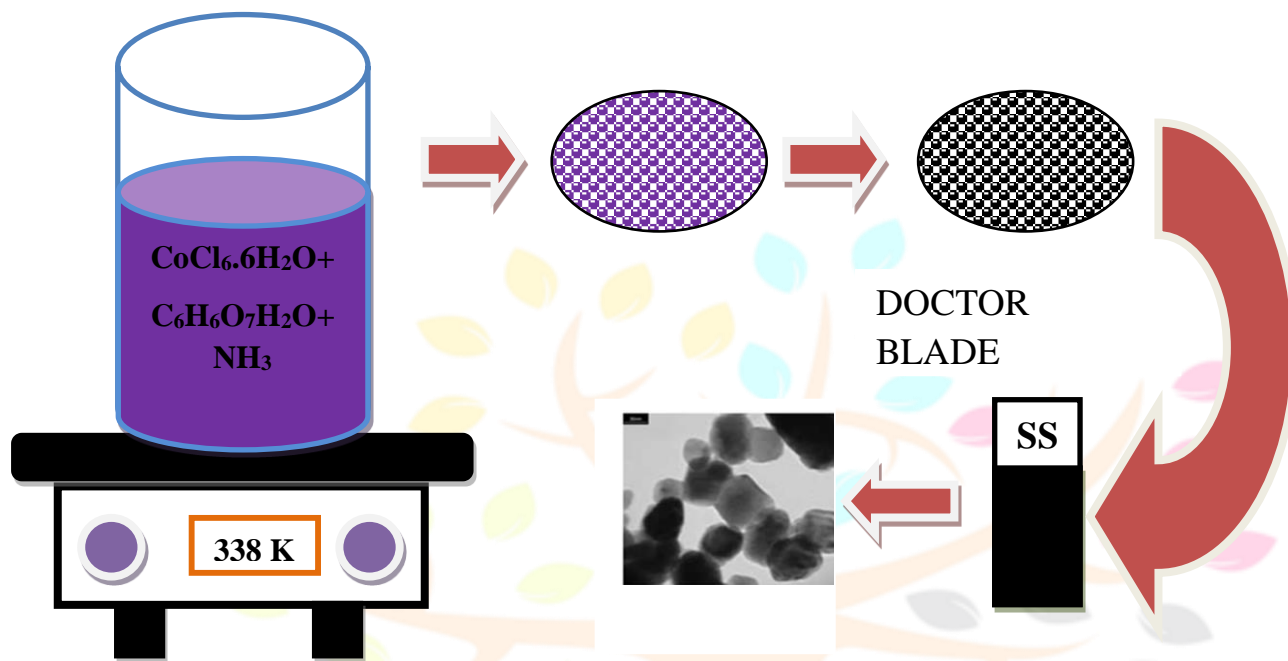
In this research, we report on the fabrication and characterization of cobalt oxide ( $\text{Co}_3\text{O}_4$ ) thin film that is potentially important for electrochemical capacitor applications. For that purpose, the precursor powder of  $\text{Co}_3\text{O}_4$  was prepared using the cost-effective sol-gel synthesis route and heat treatment at a relatively low temperature. A thin film of  $\text{Co}_3\text{O}_4$  was prepared on a stainless steel (SS) substrate using a simple doctor-blade method. X-ray diffraction confirmed the formation of pure  $\text{Co}_3\text{O}_4$  thin film on SS, SEM & TEM confirmed the nano scale nature of the particles in the film. The electrochemical studies Showed a specific capacitance of  $225 \text{ F g}^{-1}$  for the  $\text{Co}_3\text{O}_4$  electrode, with a remarkable cycling stability in 1 M NaOH electrolyte, and 80% capacity retention after 1000 cycles at  $5 \text{ mA cm}^{-2}$  current density ( $830 \text{ mA g}^{-1}$ ); this demonstrates that  $\text{Co}_3\text{O}_4$  is a promising material for electrochemical devices.

## 1. Introduction

The tremendous increase in energy demand for sustainable social and economic development, there is the inefficiency of fossil fuel to meet these demands and the global environmental objectives, are strong driving forces toward a new energy transformation era. To address these problems, human being in the search for green energy sources and development of efficient designs for energy harvesting and storage had become very important. The super capacitor, used as a potentially important energy storage device that offers several advantages including high power density, fast charge/discharge rates, long cycle lifetime, wide range of operating temperatures, environmental friendliness and safety

These features are expected to place ECs (Electrochemical Capacitors) in the list of important solutions for future energy management and the provision of high-pulse power needed for a variety of applications [1-4]. ECs are used as power sources for emergency energy applications, low-voltage portable devices such as cameras, computers, mobile phones and energy generating systems [4-6a]. To meet the requirements of a power source, appropriate electrode materials are needed to ensure satisfactory performance of a super capacitor. To that end, several materials such as carbon materials, conducting polymers, metal<sup>6b-f</sup>, metal sulfides, metal hydrides, metal carbides, metal nitrides, metal hydroxides, metal oxides [2-6g] and metal oxyhydroxides<sup>6h-i</sup> were used. In the

middle of these electrode materials, hydrous ruthenium dioxide ( $\text{RuO}_2$ ) finds a unique potential due to its high conductivity and substantial environmental, chemical and thermal stabilities. Nevertheless, several factors such as its high cost, scarcity, and toxic nature are prohibits us for commercial use[7]. Therefore, cheaper metal oxides with various oxidation states and excellent electrochemical behaviors, including cobalt oxide[8] nickel oxide[9], manganese oxide[10], , iron oxide[11], etc., can be appropriate alternatives to  $\text{RuO}_2$ . On the other hand, cobalt oxide ( $\text{Co}_3\text{O}_4$ ) demonstrated suitable functionality as an electrode material in pseudo capacitors[13-14]. This spinel oxide material is one of the most important metal oxides due to its abundance.



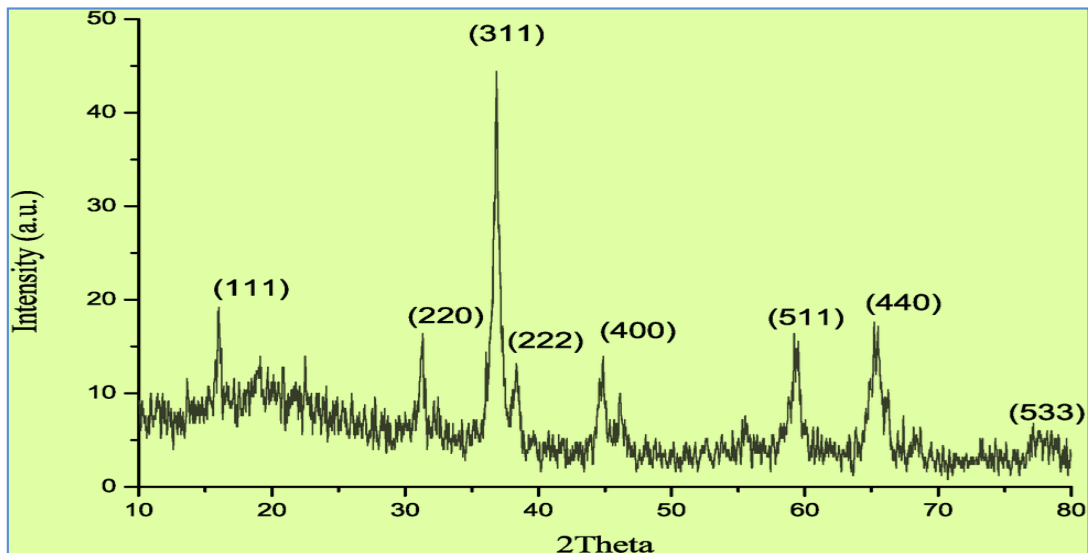
**Fig 1.**formation of a  $\text{Co}_3\text{O}_4$  thin film on the SS substrate

The promising advantages of  $\text{Co}_3\text{O}_4$  for practical applications, we investigated the performance of a thin film of this oxide material as an electrode component for electrochemical capacitor applications[15<sup>a-d</sup>-17]. The film was prepared on a Stainless Steel (SS) substrate which is a conducting material that is widely for different applications including electrode substrates for electrochemical applications[18-20]. The sol-gel technique was adopted to prepare the  $\text{Co}_3\text{O}_4$  precursor powder owing to its effectiveness in preparing high quality nanoscale oxide particles with homogeneous distribution and controllable chemical Stoichiometry. Citric acid was used in a sol-gel process as a chelating agent[21-23]. X-ray Diffraction (XRD), scanning electron microscopy (SEM), transmission electron microscopy (TEM)[24-25]. measurements were used to examine the structural and morphological properties of the produced  $\text{Co}_3\text{O}_4$  film. Finally, a thorough electrochemical investigation of the  $\text{Co}_3\text{O}_4$  electrode was carried out.

## 2. Experiential Details

### 2.1. chemicals

Analytical grade starting powders of cobalt Chloride [ $\text{Co}(\text{Cl})_2 \cdot 6\text{H}_2\text{O}$ ], citric acid [ $\text{C}_6\text{H}_8\text{O}_7 \cdot \text{H}_2\text{O}$ ], and ammonia [ $\text{NH}_3$ ] were provided by SRL Chemicals Ltd, and used in this study without additional purification. Throughout the experiment, double-distilled water was used.



**Fig.2** XRD Pattern of  $\text{Co}_3\text{O}_4$

### 2.2. Preparation Of $\text{Co}_3\text{O}_4$ Thin Film

The sol-gel procedure used for the preparation of the  $\text{Co}_3\text{O}_4$  precursor powder. In the process, a solution of 0.3 M  $\text{Co}(\text{Cl})_2 \cdot 6\text{H}_2\text{O}$  was prepared by dissolving the powder in double-distilled water, and subsequently introduced drop-by-drop into an aqueous solution of 0.3 M citric acid under magnetic stirring. The pH value was adjusted to  $\sim 7$  by adding liquid ammonia solution to the mixture, which was heated at 338 K under continuous stirring until the gel was formed after 4 h. The gel was then calcined for 60 min at 623 K to obtain the desired  $\text{Co}_3\text{O}_4$  powder. A viscous paste of the powder was then prepared with the aid of polyvinyl alcohol (PVA) as a binder. Since Stainless Steel (SS) is a suitable electrode material for solar cells owing to its durable and conducting nature, a thin film of the  $\text{Co}_3\text{O}_4$  paste was spread on a 1 cm \* 1 cm SS substrate using the doctor-blade method. The film was subsequently annealed to remove the binder and improve adherence and compactness. The mass of the total active material of  $\text{Co}_3\text{O}_4$  on the SS substrate was 6 mg. A schematic representation of the formation of a  $\text{Co}_3\text{O}_4$  thin film on the SS substrate is shown in Fig. 1.

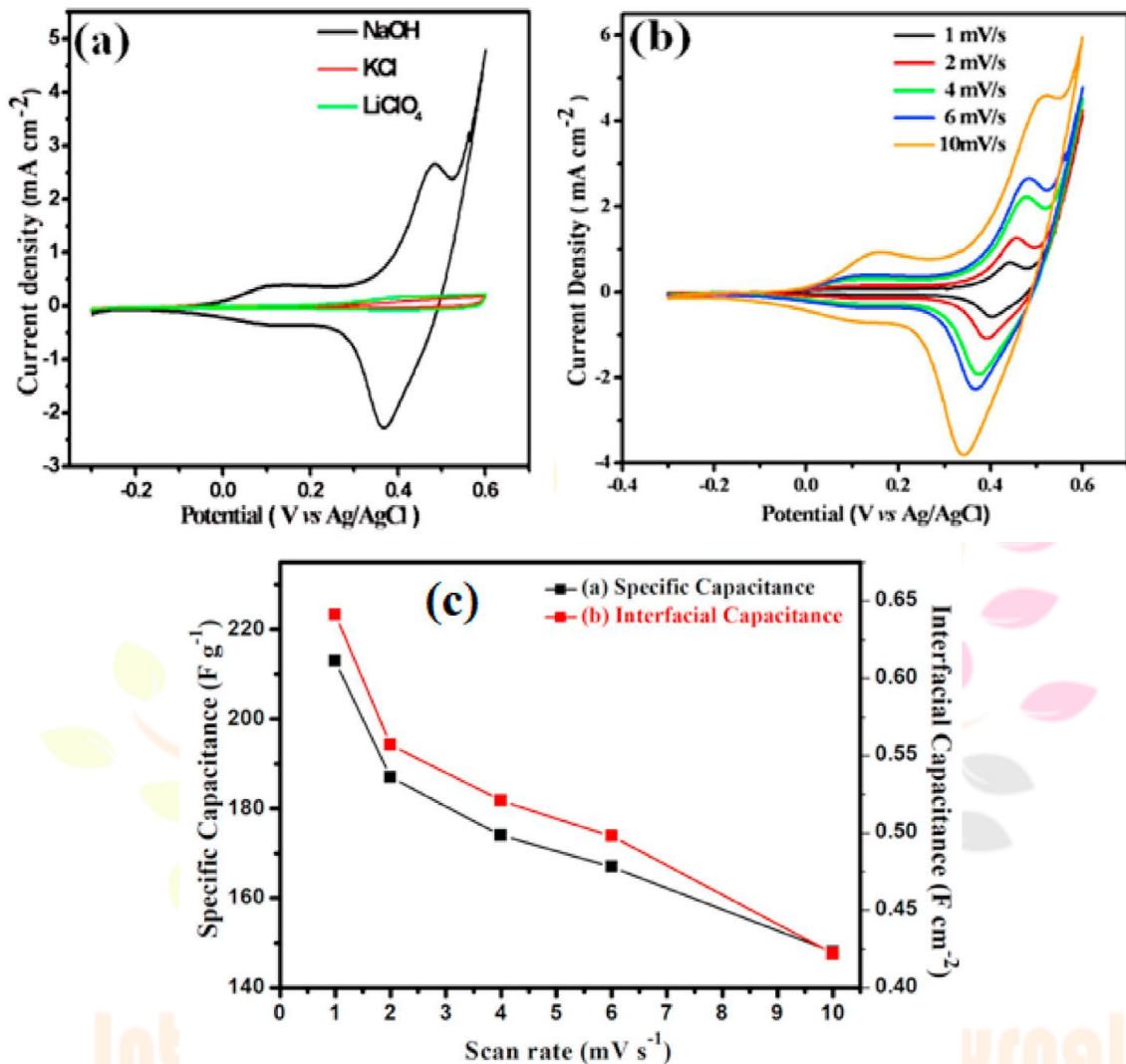
### 2.3. Characterizations

The structural analysis of the  $\text{Co}_3\text{O}_4$  thin film was carried out by XRD technique using RIGAKU, RINT 2100 with  $\text{Cu-K}_\alpha$  radiation ( $\lambda = 1.5406 \text{ \AA}$ ) operating at 40 kV. The patterns were collected in the angular range of  $10^\circ < 2\theta < 80^\circ$ . Scanning electron microscope (SEM, Model: JEOLJSM6360) and transmission electron microscope (TEM, model: Philips CM30) were used to examine the film's surface morphology, and obtain information relevant to the size distribution of the particles in the film.

### 2.4. Electrochemical Measurements

The electrochemical study was carried out using a single channel potentiostat (Model: WPG 100 Won A-Tech). In the three-electrode electrochemical cell configuration, a platinum plate serves as the counter electrode, silver-silver chloride ( $\text{Ag}/\text{AgCl}$ ) as the reference electrode, and the  $\text{Co}_3\text{O}_4/\text{SS}$  film was used as the working electrode. The experimental conditions were initially optimized for the electrochemical measurements, and based on the results, 1 M NaOH was chosen as the most appropriate electrolyte. Subsequently, the cyclic voltammetry (CV) measurements were carried out at a scan rate of  $1\text{--}10 \text{ mV s}^{-1}$  with a potential window of  $-0.3$  to  $+0.6 \text{ V}$ . In addition, the galvanostatic charge discharge (GCD) measurements were performed at current densities of  $1\text{--}5 \text{ mA cm}^{-2}$  ( $167\text{--}833 \text{ mA g}^{-1}$ ) in the potential range of  $-0.3$  to  $+0.6 \text{ V}$ . Further, the electrochemical impedance spectroscopy (EIS) was carried out using an IVIUM electrochemical workstation system (Ivium, n State), (CV) measurements were

carried out at a scan rate of  $1\text{--}10\text{ mV s}^{-1}$  with a potential window of  $-0.3$  to  $+0.6\text{ V}$ . In addition, the galvanostatic charge discharge (GCD) measurements were performed at current densities of  $1\text{--}5\text{ mA cm}^{-2}$  ( $167\text{--}833\text{ mA g}^{-1}$ ) in the potential range of  $-0.3$  to  $+0.6\text{ V}$ .



**Fig. 3.** a) CV scans in NaOH, KCl, and LiClO<sub>4</sub> electrolyte at a scan rate of  $6\text{ mV s}^{-1}$ , b) CV curves in NaOH at  $1, 2, 4, 6,$  and  $10\text{ mV s}^{-1}$  scan rates, c) effect of scan rate on the specific and interfacial capacitance value of the Co<sub>3</sub>O<sub>4</sub> electrode.

### 3. Results And Discussion

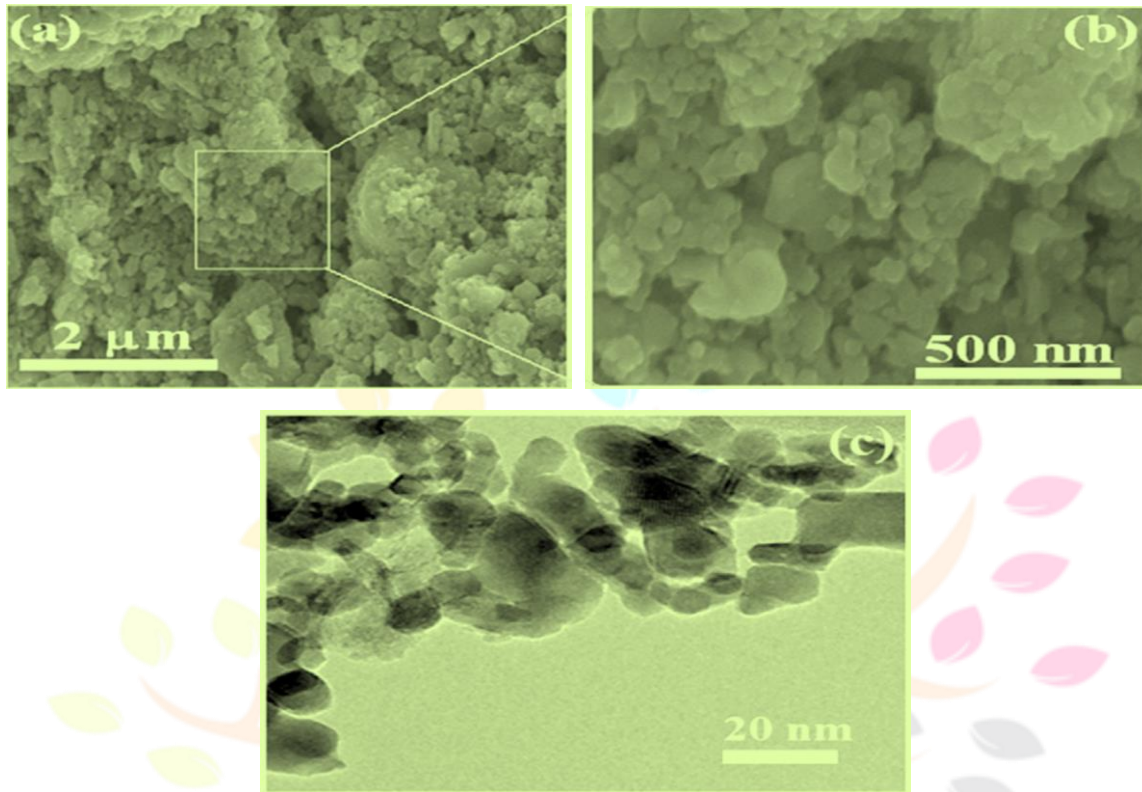
#### 3.1. Structure Confirmation

Fig. 2 shows the XRD pattern of the as-prepared Co<sub>3</sub>O<sub>4</sub> film on the SS substrate. The figure shows the characteristic diffraction peaks of cubic Co<sub>3</sub>O<sub>4</sub> consistent with the standard pattern JCPDS Card No.: 43–1003). Specifically, the peaks at  $2\theta = 19.30^\circ, 31.50^\circ, 37.01^\circ, 38.12^\circ, 44.80^\circ, 59.66^\circ, 65.56^\circ, 76.92^\circ$  correspond to the (111), (220), (311), (222), (400), (511), (440), and (533) reflections of Co<sub>3</sub>O<sub>4</sub>. The peaks labeled by  $\ast$  correspond to the SS substrate and no additional peaks were observed, demonstrating the formation of pure Co<sub>3</sub>O<sub>4</sub> spinel phase.

#### 3.2. Electron Microscopy

Fig. 4 (a & b) shows the SEM images, recorded at various magnifications, of the Co<sub>3</sub>O<sub>4</sub> thin film surface. Presence of agglomerated, almost spherical-shape Co<sub>3</sub>O<sub>4</sub> nanoparticles of different sizes, mostly in the range of  $35\text{--}50\text{ nm}$ . This is consistent with the crystallite size determined from the broadening of the diffraction peaks, and demonstrates that these particles are single-crystals. Irregular air voids are also detected. TEM of the Co<sub>3</sub>O<sub>4</sub> is shown in Fig. 4 (c) with an average diameter of particles was found in the range of  $15\text{--}20\text{ nm}$ . Since this

diameter is significantly smaller than the average crystallite size, we conclude that the TEM image represents the lower end of the particle size distribution, probably due to the poor suspension of larger particles in the volatile solution carrying the particles SEM images confirmed the 3.3.



**Fig. 4.** (a & b) SEM images of Co<sub>3</sub>O<sub>4</sub> thin film recorded at different magnifications and (c) TEM image of the Co<sub>3</sub>O<sub>4</sub> thin film.

### 3.3. Electrochemical Measurements

#### 3.3.1. Cyclic-Voltammetry

The cyclic voltammetry (CV) and the galvanostatic charge-discharge (GCD) measurements were used to investigate the super capacitive performance of Co<sub>3</sub>O<sub>4</sub> as an electrode material. To identify the most appropriate electrolyte for the present study, the CV measurements of the Co<sub>3</sub>O<sub>4</sub> electrode were first performed at a scan rate of 6 mV s<sup>-1</sup> using three different electrolytes, namely, NaOH, KCl, and LiClO<sub>4</sub>, and the results are shown in **Fig. 3 (a)**. The superiority of NaOH electrolyte compared to the other electrolytes is evidenced by the well resolved oxidation and reduction peaks of the Co<sub>3</sub>O<sub>4</sub> electrode. Also, the area under the curve that was obtained by using NaOH is significantly higher than that obtained by using KCl and LiClO<sub>4</sub> electrolytes. Consequently, NaOH was employed as an optimal electrolyte for the subsequent studies. Next, the CV measurements of the Co<sub>3</sub>O<sub>4</sub> electrode in 1 M NaOH electrolyte were performed at scan rates in the range 1–10 mV s<sup>-1</sup> and potential window of -0.3 to +0.6 V; the results are shown in **Fig. 3 (b)**. Evidently, the anodic peaks shift positively with the increase of the scan rate, where as the cathodic peaks shift negatively. This is attribute to the degree of diffusion behavior of OH into the Co<sub>3</sub>O<sub>4</sub> matrix at different sweep rates. Further, the observation of a couple of redox reaction peaks in the CV curves indicates that the electrochemical capacitance of the Co<sub>3</sub>O<sub>4</sub> electrode originates predominantly from pseudocapacitance[26-28]. The oxidation of CoII→CoIII→CoIV (charging) and the reduction of CoIV→CoIII→CoII (discharging) produce the anodic and cathodic peaks, respectively[29-30]. According to previous reports concerning the CV

measurements of  $\text{Co}_3\text{O}_4$  electrode in alkaline electrolytes, the oxidation-reduction reactions may lead to the evolution of a number of cobalt oxide phases signified by the reactions[29-31].



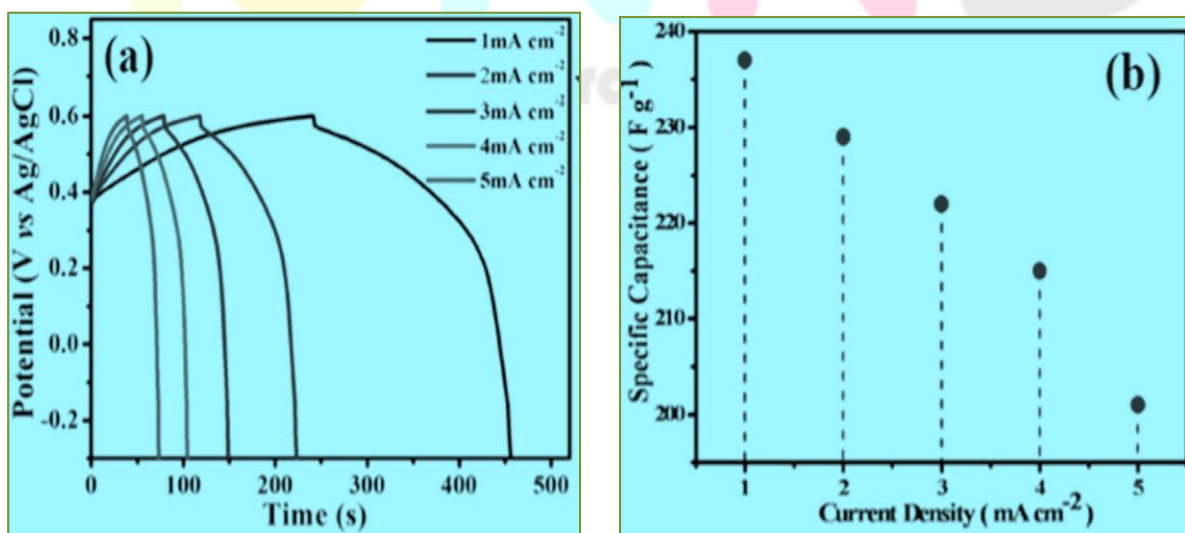
The specific capacitance (SC) is one of the most important indices for evaluating the electrochemical performance of the electrode material. **Fig. 3 (c)** demonstrated that the specific and interfacial capacitance

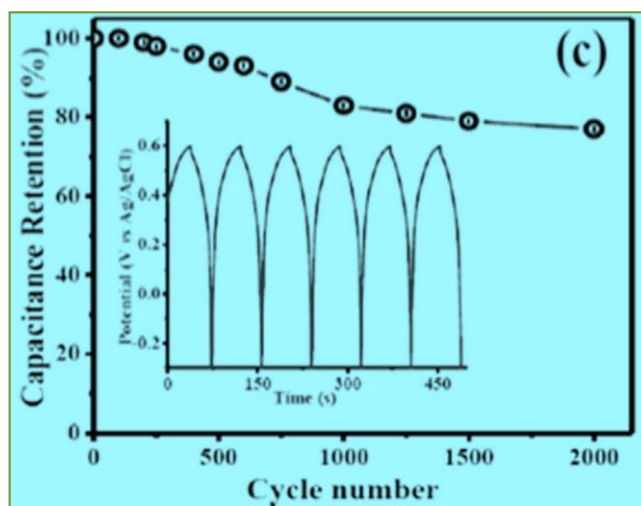
### 3.3.2. Galvanostatic Charge-Discharge

The galvanostatic charge-discharge (GCD) curves were used to assess the rate performance of the  $\text{Co}_3\text{O}_4$  electrode. Fig. 5 (a) shows the GCD curves recorded at various current densities of  $1\text{--}5 \text{ mA cm}^{-2}$  ( $167\text{--}833 \text{ mA g}^{-1}$ ) in an aqueous  $1 \text{ M NaOH}$  electrolyte at potentials ranging from  $-0.3$  to  $+0.6 \text{ V}$ . It is evident that the cycle period decreases with the increase of the current density, and the shape of the discharge curve is different from that for a pure double layer capacitor. The curves demonstrated rapid charging and discharging with obvious non-linear behavior of the potential with time, confirming the pseudo-capacitance behavior observed in the CV curves. The small initial sharp drop in the discharge regime is associated with the internal resistance, whereas the subsequent slow potential decay is associated with the Faradaic redox reaction (Eq. (2)). The last rapid potential decay in the GCD curves is due to the electric double layer capacitance. The SC value was calculated from the GCD data in accordance with the relation:

$$\text{SC} = I * t / m * \Delta V \quad (3)$$

Here  $I$  is the discharge current,  $t$  is the discharge time,  $m$  is the mass of the electro-active material, and  $\Delta V$  is the potential window for the cycling test. The calculated SC values are 237, 229, 222, 215, and  $201 \text{ F g}^{-1}$  at the different current densities as indicated by Fig. 5 (b). Similar trends of decreasing the SC with the increase of current density were reported by others for different electrode materials. The inaccessibility of some active surface areas for charge storage could be responsible for the decrease in the SC value. For practical usage, good cycling performance is an important feature of high-performance supercapacitors. The cycle performance of  $\text{Co}_3\text{O}_4$  electrode measured at  $5 \text{ mA cm}^{-2}$  current density for 2000 cycles is shown in Fig. 5 (c). Negligible decrease of the capacitance was observed in the first 200 cycles, and  $\sim 80\%$  retention of SC was observed after 1000 cycles. This indicates good stability of the  $\text{Co}_3\text{O}_4$  electrode performance. The decrease in performance after 2000 cycles could be associated with the loss of active material (due to shrinkage) in the current accumulator which results in blockage of the ordered structure[32-35].





**Fig. 5.** (a) Galvanometric charge-discharge measurement recorded at a current density of 1, 2, 3, 4, and 5 mA cm<sup>-2</sup>, (b) plot of the effect of current density on SC value of Co<sub>3</sub>O<sub>4</sub> electrode, and (c) variation of capacitive retention as a function of the number of cycles.

#### 4. Conclusions

In conclusion, using a simple sol-gel approach, we were able to successfully synthesize Co<sub>3</sub>O<sub>4</sub> nanoparticles for electrode material and investigated its characteristics and potential for electrochemical applications. The super capacitive performance of Co<sub>3</sub>O<sub>4</sub> electrode demonstrated high sensitivity to experimental conditions. Of the three electrolytes investigated in this study, NaOH was found to be the most appropriate. However, the specific capacitance decreased by ~ 30% with the increase of the scan rate from 1 mV s<sup>-1</sup> to 10 mVs<sup>-1</sup>. The GCD study of the Co<sub>3</sub>O<sub>4</sub> electrode revealed a specific capacitance as high as 237 F g<sup>-1</sup> at a current density of 1 mA cm<sup>-2</sup> in aqueous NaOH electrolyte. However, the specific capacitance decreased monotonically down to 201 F g<sup>-1</sup> with the increase of the current density up to 5 mA cm<sup>-2</sup>. Further, after 1000 charge-discharge cycles at a current density of 5 mA cm<sup>-2</sup>, the specific capacitance of the Co<sub>3</sub>O<sub>4</sub> electrode retained 80% of its original value, indicating that the produced Co<sub>3</sub>O<sub>4</sub> electrode could be a possible candidate in electrochemical storage devices. charge-discharge cycles at a current density of 5 mA cm<sup>-2</sup>, the specific capacitance of the Co<sub>3</sub>O<sub>4</sub> electrode retained 80% of its original value, indicating that the produced Co<sub>3</sub>O<sub>4</sub> electrode could be a possible candidate in electrochemical storage devices.

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