

# QUALITY CONTROL AND QUALITY ASSURANCE ON GMP

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## ABSTRACT

GMP is a part of quality assurance. It refers to standards that ensure the consistent manufacture and control of a product according to specifications provided in its intended use, and it meets requirements put forward for market approval. The standards set by the guidelines for good manufacturing practice (GMP) are a minimum level which any manufacturer of drugs or food products must reach to respect quality and consumer safety.

## **KEYWORDS**

GMP, Guideline Laboratory control.

# INTRODUCTION

GMP was created as a way to keep an eye on pharmaceutical sector manufacturing and packaging practices. The Medical Inspectorate of the UK Department for Health and Social Care, in collaboration with other appropriate agencies, created the GMP Guide, also referred to as the Orange Guide. This guide's first edition was released in 1971, and pharmaceuticals were created strictly in compliance with the Pharmaceutical Affairs Law. The publication is quite small, with only 20 pages, and he included a two-page annex on sterile pharmaceuticals in the third edition (1972). Because of the hue of its cover, it is often referred to as the Orange Guide. In 1977, the second edition (52 pages, 5 appendices) was released. The 110-page, five appendix third edition was<sup>[1]</sup>

This Orange Guide was updated in 2007 by the Medicines and Healthcare Products Regulatory Agency (MHRA). The first GMP laws, which addressed requirements for the production and packing of pharmaceutical products that were finished, were published in the US in 1963. The US Food and Drug Administration (FDA) published the GMP requirements in 1978, adding them to Title 21 of all written statutes. In theory, they were comparable to the British Guide, but unlike Orange, which was merely advising, these regulations could be enforced by legislation. The Federal Tampering Prevention Act, passed by the US Congress in 1983, outlawed tampering with packaged consumer goods.<sup>[2]</sup>

In 1980, the US FDA released a series of cGMP guideline documents that continue to shape interpretation to this day. A Guide to the Inspection of Computerized Systems in Pharmaceutical Processing was released in 1983, and four years later, General Principles on Process Verification—a more general guide—came into print. The usage of electronic records and signatures is governed by 21 CFR Part 11, which was released by the US Food and Drug Administration (FDA) in March of this year. A guidance sheet about integrating risk management into device development was also released by the US FDA in 2000.<sup>[3]</sup>

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## GUIDELINE

## 1. Building and Facilities.

- a. Buildings used for the manufacture or storage of cosmetic products must be suitable in size, design and construction to permit unimpeded location of equipment, orderly warehousing materials; they have to be sanitary with facilities available therein for convenient cleaning.
- b. The smooth, easy-to-clean surfaces of floors, walls and ceilings are kept clean and in good condition.
- c. The installation of fittings, ducts and pipes is arranged in such a way that the dripping or condensation from these do not heavily contaminate cosmetic contact surfaces on materials, equipment.
- d. Lighting and ventilation conditions are suitable for the company's operations as well as its workers 'comfort.
- e. Adequate water supply, laundry facilities and toilet arrangements are catered for to ensure adequate sanitary operation and cleaning of facilities, equipment and implement machines; the maintenance needs of employees in terms of health care is met so that emphasis can be placed on hygienic habits among personnel.

## EQUIPMENT

- a. Processing, storage, transferring and filling equipment must be of suitable design specifications in terms of materials used and their workmanship to avoid corrosion or buildup. There should also be no contamination from lubricants or dirt nor the use therein off putting disinfectant chemicals either.
- b. The equipment instruments, transfer lines and cosmetic contact surfaces are always clean, well maintained and disinfected at appropriate intervals.
- c. Cleaned and disinfected portable equipment and utensils are stored, put away, or polished. Cosmetic portions of the contact surfaces atop outside upper parts (and on sterilizing tray pedestals) were covered so as to prevent anything from corners splashing in your eyes.

## PERSONNEL

- a. Those who monitor or produce cosmetic products are adequately educated, trained and/or experienced for performing their tasks.
- b. Any person in direct contact with cosmetic raw materials or cosmetics as bulk finished products, and any who handle work surfaces for the moulding of tools such as machinery parts will also wear appropriate outer clothing, gloves and hair clips. cleanliness must be maintained.
- c. Eating, drinking and smoking are restricted to specified areas.

# **RAW MATERIALS**

- a. To prevent disruption, contamination by microorganisms or other chemicals, and degradation due to heat (cold lethal), sunlight, moisture etc., raw materials and primary packaging are stored under ideal conditions.
- b. Material containers are sealed and no packed or packaged materials stored on the floor.
- c. Identification, batch identification and control status is marked on material containers.
- d. Samples, tests or examinations will be carried out in a manner designed to afford reasonable assurance that the materials are free from dirt, microorganisms and other alien matter up to such degree as is necessary for prevention of contamination of the final product. It won't. Special attention should be paid for raw materials of animal or vegetable origin, or those that undergo cold processing processes which are used in the manufacture cosmetics. Dirt and microbial contamination is especially important here.

## PRODUCTION

Manufacture and control was set up, while written instructions were given. Instructions for recipes, processing, transport fill-in and in-process control methods R (processing), E (transport & filling) comply with H. Decide whether such a procedure is needed.

a. Processing, transferring and filling cookware equipment is clean; containers for receiving raw materials as well as bulk material are cleaned regularly.

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- b. Only approved materials will be used.
- c. To check the suitability for mixing or other processes, to assure that no harmful microorganisms are present and there has been no contamination by chemical additives from exteriors channels of entry; Samples may be taken after transferring or filling. onwards.
- d. A third party controls weighing and measuring of raw materials, and containers containing raw materials are properly labeled.
- e. Contents, batch number and control status plus other relevant information is written on the main equipment, transfer lines, containers and tanks used in cosmetic processing. filling or storage.
- f. Labels will be checked for identity beforehand to avoid confusion.
- g. Identification, batch identification and control status are marked on the manufacturing lines.
- h. Packaging with completed packaging has permanent code markings.
- i. Used cosmetics will be cleaned and inspected for damage.

## LABORATORY CONTROLS

- a. An efficient way to preserve the identity is to test or inspect whether raw materials, in-process samples, and completed products meet specifications regarding their physical and chemical properties, microbial contamination, and other hazardous or undesired chemical contaminants.
- b. Approved batch samples, raw material samples, and completed product samples are kept for a predetermined amount of time; throughout that time, they must be protected against contamination and deterioration while still meeting acceptance requirements. shall be put to the test.
- c. Water, and water specially used as cosmetic raw materials in particular, is constantly subjected to tests for standards of chemical analysis and microbiology.
- d. Examine samples, both stored and fresh, to guarantee preservation against microbial contamination under usage and storage conditions that are reasonably foreseeable. will be completed.

## Record: control record are maintainrd:

- a. Documentation on the disposal of raw materials and primary packaging material, scrap.
- b. Batch Creation, Documentation
- c. Materials and quantity.
- d. processing, handling. decanting; storage and bottling.
- e. Sampling, inspection, tuning and post-processing.
- f. Batch and finished product marking by code.
- g. Final product, sampling certificate,
- h. labeling. Does the label on both .

## a. On the main display panel:

- 1. To information regarding product name, identity and content.
- 2. If the product's safety hasn't been thoroughly proven, the phrase "Warning This product has not been determined to be safe" should be used. Find out what toxicological and/or other tests the manufacturer has carried out to demonstrate the product's safety. Refer to 21 CFR 740.

## b. On the data display panel:

- 1. The manufacturer or introducer into interstate commerce's name and address.
- 2. Warnings required by 21 CFR 740.11.
- 3. Further warnings necessary or appropriate to avoid health hazards. Come up with the health hazard or warning and its basis.
- 4. Instructions for safe use of the product.

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5. Section stipulates warnings about hair dyes. Preliminary patch testing. In accordance with 601(a) of the Act, and related instructions: This warning is limited to coal tar-based hair colour, which are exempted from the law's adulteration provisions when properly labeled.

## Grievances Verify if the company keeps a record of customer complaints and ascertain:

- a. Each reported injury and how severe it is; the area of the body involved.
- b. Each violation product and manufacturer, with code number.
- c. If the treatment was carried out by a physician, mention his name.
- d. To whom formulation details and/or toxicity data are sent, along with the name of a government agency, medical organization, poison control center, etc.

## Verify whether the company is:

- 1. Contribution in the Voluntary Registration chart:
- 2. Cosmetic Manufacturers (21 CFR 710).
- a. Composition of cosmetic ingredients and raw materials (21 CFR 720).
- b. Use of color additives not noted (21 CFR 73,04), or uncertified (21 CFR 80)

for use in cosmetics.

c. Prohibited Cosmetic Use (CFR700)

# **GMP'S COMPONENTS**

GMP stipulates that the production procedure has to be complete with all equipment in place before it begins. In reality, staff are well-trained; appropriate facilities and equipment is employed; correct materials used; approved procedures followed. With properly maintained storage and transportation facilities at hand, adequate records kept. must be stored <sup>[8].</sup> The major parts of GMP are shown in Figure 1.



# **Figure 1: Good Manufacturing Practice Components**

GMP and Requirements for Pharmaceutical Facilities, Facilities and Equipment. General required; storage areas, production areas, quality control areas and personnel auxiliary to the substance of these proscriptions. Workers' health clothing and hygiene methods for controlling processes detailed in Part 1 are then followed

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© 2023 IJNRD | Volume 8, Issue 12 December 2023 | ISSN: 2456-4184 | IJNRD.ORG by a comprehensive sketching out from conceptual value orientations of all aspects involved in various adulterants). Q2. Self-control, quality assurance, and quality audits Quality control methods and a qualification assessment system for packaging material contractors Details records for master compounding Record packaging processing papers in batches SOPs, or standard operating procedures Samples of reference Proceed with Processing Again Recalls of products Grievances Adverse consequences Site master data Parts I-A through I-E address the production of particular goods. and part 1. F deals with active pharmaceutical ingredients (drug bulk), facilities equipment and materials therefor. System and equipment requirements for various dosage forms is described in Part II <sup>[4].</sup>



Figure 2: Combined Good Manufacturing Practice Components

# MANAGEMENT OF QUALITY

A manufacturing license holder is required to guarantee that the pharmaceuticals are appropriate for the purposes for which they are intended. conform to the requirements laid down by the marketing licence and not pose any risks because they have insufficient safety or quality, effectiveness. Have to. Achieving this level of quality is the duty of upper management, and demands involvement by employees from all departments at every grade in the company out to its dealers. Further more it necessitates cooperation with suppliers <sup>[9].</sup>

Most often in the medical industry, quality control means whatever aspect of functions fall under a given "quality policy <sup>[10].</sup>

# **QUALITY ASSURANCE (QA)**

The umbrella term QA refers to everything that individually or collectively lowers quality.

It is all the measures taken to see that a medicinal product meets the quality standards demanded by its intended use in man or animal.

Therefore, GMP and other elements, including product design and development, make up quality assurance <sup>[12].</sup> The quality assurance system suitable for pharmaceutical product manufacturing ought to guarantee:

- a. GMP requirements are built in during the design and development of pharmaceutical products. Other relevant regulations include.
- b. The control and production processes are clearly defined in writing, while GMP is adopted.
- c. Suitable raw materials and packaging materials will be produced, delivered and used.
- d. All controls required to begin and maintain beginning materials, mid-level goods, and large-scale goods etc., calibrations or verifications are performed.

- e. In order to maintain quality throughout the shelf life of medicinal products, necessary arrangements for storage and distribution after transfer by manufacturer are in place.
- f. Deviations are noted, verified, and recorded.
- g. The quality of medicinal products requires periodic assessment, aimed at maintaining process consistency and promoting improvement.

## GMP (GOOD MANUFACTURING PRACTICES) FOR PHARMACEUTICALS

GMP is a component of quality control to guarantee that the product is uniform and established in line with standards for good manufacturing practice commensurate with its intended use, as well conforming to market approval or product specification. The main goal of GMP is to avoid the dangers from pharmaceutical production. Basic Requirements for GMP.

- a. Based upon experience, the manufacturing process is clearly described and carefully standardized in order to ensure that high-quality items complying with specifications will be produced.
- b. Validation and qualification are carried out.
- c. All required materials are available.
- d. The guidelines are precise and easy to understand, with steps tailored to the particular facility being offered.
- e. Operators have proper training to perform procedures.
- f. When the machinery was running, records were left which showed that all steps of the given procedures and instructions had actually been completed; furthermore, quantity and quality met expectations.
- g. Creation records which cover the full history of a batch, in an intelligible and convenient method are maintained.
- h. Products stored and distributed properly reduce quality risks.
- i. There are systems to call back any lot of product sold or delivered.
- j. As for complaints about products on the market, we trace the source of quality defects and make necessary adjustments in order to prevent their repetition <sup>[13]</sup>

# QC, OR QUALITY CONTROL

QC is part of GMP, and in addition to sampling, specification and testing ensures that the tests required for qualification are actually carried out. The test results should not be given as being valid until they have been confirmed at a higher level; Handles all documentary work leading up to product release requirements or conditions. Only if the quality is found satisfactory will we deliver the product. Laboratory methods of quality control affect only a few parts. Many decisions determine product quality, and many things relate to it. All of the procedures for quality control evaluation, maintenance and storage of reference standards for substances are developed, validated and implemented by QC; all containers containing materials or products that leave our hands must carry accurate labels concerning contents (including precise amounts); pharmaceutical efficacy is maintained. That ingredient (API) and product stability are maintained. Take part in examination of product quality complaints, and contributing to environmental monitoring <sup>[14].</sup>

## SANITATION AND HYGIENE

In all aspects of pharmaceutical manufacturing, high levels of hygiene must be maintained. hygiene work objects comprise persons, places of production and equipment for them; articles to be manufactured (including raw materials) containers suitable for containing these possible resources or sources. An all-encompassing, coordinated program for sanitation and hygiene makes it feasible to sources of pollution should be eliminated.

All manufacturing areas, surfaces and equipment should be maintained tidy. The product is impervious to dirt and the microbes it contains. Dirt can render disinfectants ineffective. Furthermore, greasy or oily coatings and materials that resemble proteins might shield germs from the effects of disinfectants.

© 2023 IJNRD | Volume 8, Issue 12 December 2023 | ISSN: 2456-4184 | IJNRD.ORG Therefore, the surface must be cleaned before disinfection. If there is too much dirt, you may have to thoroughly scour it first. Afterwards, the cleaning agent is applied and rinsed off <sup>[16].</sup>

## **QUALIFICATION AND VALIDATION**

The aim of certification is to be sure that all the facilities, systems and equipment are working properly-and producing what they're supposed to. Verification is the generation of recorded proof that offers extremely high degrees of assurance that a planned procedure will, in fact, yield the desired outcomes. GMP must be strengthened, and all complaints should be followed up and products recalled when necessary. Error avoidance is the main goal of QA and GMP. There is no flawless system in this flawed planet. One other component of a quality assurance system is a setup for managing consumer complaints and reports on defective products. All the requirements to cover this are laid out in his GMP guidelines. Feedback on product quality after distribution is obtained mainly through complaints from consumers, professionals and retailers. Therefore, any complaints or requests must be comprehended by capable and responsible personnel<sup>[3].</sup>

Defined steps. The Findings and recommendations ought to be documented. It is necessary to demonstrate that the novel production formulas or preparation techniques are appropriate for everyday processing <sup>[17].</sup> **Oualification and validation ought to prove and furnish documentation proving that:** 

- a. GMP (Design Qualification or DQ) requirements govern design of facilities, ancillary utilities, equipment and processes.
- b. Equipment that needs to be built and installed, as well as the grounds, are subject to design specifications, often known as installation qualification, or IQ.
- c. The equipment, facilities, and auxiliary utilities all meet the design requirements (Operating Qualification, or OQ)..
- d. PV, or performance qualification (PQ), is a particular process always producing products that meet predefined specifications and quality characteristics.

## **COMPLAINTS AND PRODUCT RECALLS**

The purpose of Quality Assurance and GMP is to prevent mistakes. But in this imperfect world, of course no system is completely ideal. A good QA system must include an effective way to handle complaints or reports of product defects upon their occurrence. Covering this is a requirement found in all great GMP guidelines. After products are distributed, the primary way to get feedback on quality is through complaints from consumers and professionals or retailers. Thus all complaints and requests must be passed to competent, Liable personnel <sup>[3].</sup>

The foundation for assessing pharmaceutical items comes from their production, packaging, and distribution as well as from samples that have been kept. how serious the alleged departure has been and whether it is justifiable. The complaint file itself is also a main indicator as to whether other similar complaints have already been made against this batch or another. Complaint ratings fulfill several useful functions. Second, we must identify whether consumers are at risk and respond appropriately. The second value is to re-examine the product and its manufacturing process, seeing if changes need to be made. Fourth, to safeguard confidence in the product and company. customers must be receptive <sup>[18].</sup>

## CONTRACT PRODUCTION AND ANALYSIS

Rationalization and take-over are restructuring the world's industries. More and more mergers with companies are considering production by other manufacturers. Besides, it turns out that many companies don't have the technology or know-how to make some of these new and novel dose patterns. Sometimes, the pursuit of financial goals prevents manufacturing from becoming a primary business concern. Additionally, it's critical to strengthen product testing and contract manufacturing<sup>[19].</sup> Actually, the generation and analysis of orders operate on a fairly basic concept. To prevent misconceptions, work needs to be precisely defined, agreed upon, and controlled. A written contract that outlines the responsibilities of each party and the standards established is the best method to avoid these kinds of misunderstandings.

## QUALITY AUDITS, SUPPLIER AUDITS, AND SELF-INSPECTION

Evaluating a manufacturer's GMP compliance across all manufacturing and quality control domains is the goal of self-inspections. However, a self-management software ought to be ready to spot any flaws in the GMP's implementation and implement the necessary fixes. Regular self-tests as well as case-by-case testing has to be carried out, for example, when an official inspection is announced or a product recall or denial occurs. The personnel in charge of self-management need to be able to assess GMP's current state objectively. Management appoints a self-inspection team composed of subject-matter specialists who are conversant with GMP <sup>[17].</sup>

## **EMPLOYEES, INSTRUCTION, AND INDIVIDUAL HYGIENE**

Implanted and management of effective systems for quality control, correct manufacture of medicinal products as well as active ingredients. This explains why the manufacturer must have sufficient trained personnel to do all the work it is supposed to. This means that individual responsibilities must be defined clearly, understandable to those concerned and contained in the written job description <sup>[10].</sup> colleagues in that they should understand the GMP principles which are pertinent to them and receive initial training of a character appropriate for their needs, including hygiene instructions. A certain skill is required by a quality professional to oversee and manage almost all of her GMP records and actions when working in a facility. <sup>[3]</sup> People are the most important element in quality assurance. This goes from the president or CEO on down to front-line employees. Perhaps a well-qualified, highly trained and dedicated staff can compensate for other weaknesses. Technology for pumping Even the most advanced equipment, facilities and materials cannot compensate for personnel who are second-rate or of poor skill level. More products, better quality Self-reliant and motivated staff will produce more goods than unmotivated or passive employees. But in the special case of pharmaceutical production, uninterested employees may threaten themselves and even the public. They can also invalidate a company 'position <sup>[20].</sup>

#### PREMISES

It is necessary to find, build, or modify the (premises as appropriate), suitable for the business activity to-be carried on. The structure and overall flow of the facility must be arranged in such a way that there is little danger of errors. Walls should provide complete protection so as to prevent cross-contamination, dust accumulation or lint lodged between machinery running up airborne problems for products on completion. you need to aim<sup>[20].</sup> For production facilities, there are many choices for construction material. Some examples follow <sup>[21].</sup>

- **a.** Walls: Walls of superior quality concrete blocks or plasterboard should be coated over in production areas, packaging areas, and passageways. Even surfaces require the use of enamel or epoxy paint. They ought to be resistant to frequent use of cleaning agents and washable.
- **b. Floors:** When selecting flooring, consider factors including strength, ease of cleaning, and chemical resistance. It provides a durable, hygienic surface.
- c. Ceilings: Office areas, restrooms, laboratories and cafeterias can all be fitted with suspended ceilings. They are typically made of inlaid acoustic panels (made from non-brittle-, not brittle-, never asbestos) that do no burn.). Smooth surfaces are essential in manufacturing sites, and often take the form of seamless plaster or plasterboard. All ceiling equipment like light fittings, vents and exhaust vents should be easy to clean. They must also prevent accumulation of dusts in order for the room not to become dirty once it is cleaned.
- **d.** Services: Provision of drainage, steam heating, electricity and water among other services is necessary for maintenance in building design. In principle, access should be obtained without interfering with the operations within the room where the service is offered. Doors and windows must have smooth, hard, impermeable surfaces. They should close securely. Install the window and door frames flush with the treatment surface on at least one side. Except for emergency exits, there are no doors leading directly from the manufacturing area to the outside world. All exits must be sealed and kept closed; they should only be opened in an emergency.

## EQUIPMENT

A manufacturing facility must be able to produce materials, products and intermediate products that conform with the intended, required or specified quality characteristics. Thorough cleansing requires that equipment be designed and manufactured in such a way. No holes, crevices, difficult corners or uneven joints remain on the surfaces which come into contact with the product and it is smooth as glass. Surfaces that can collect dirt are treated to remove them; dead spaces have been removed so there were no rough welds left either--nothing was overlooked in preparations for long-term preservation of this sacred Buddhist figure. There should be no. It is

© 2023 IJNRD | Volume 8, Issue 12 December 2023 | ISSN: 2456-4184 | IJNRD.ORG also essential that equipment stand up to repeated thorough cleanings. Small amounts of precursor products permitted in other industries would be intolerable in pharmaceutical manufacturing. Production equipment must be thoroughly washed and disinfected or sterilized between batches <sup>[23].</sup>

## MATERIALS

The sequence of ordering, receipt and approval (or rejection), sample testing followed by distribution of raw materials is set out in the flow chart shown as Figure 3. According to the raw material specifications furnished by QC, purchasing department orders materials. Orders are placed with approved suppliers by the purchasing department. Suppliers jointly approved by Quality Assurance, Quality Control and Production are companies that provide the relevant material. containers, each with a quarantine label attached that lists a separate internal batch number. Receiving will attach a quarantine label with the code number, material name, batch number, and received date to each shipped container if they are all sound and in order<sup>[17].</sup>



Figure 3. Flow Chart for Components and Starting Materials

## PACKAGING MATERIALS

When we pay attention pertaining to the acquisition, testing, distribution, and receipt of printed packaging (that is, packaging that comes into direct touch with the product as opposed to secondary packaging that does not come into immediate contact), control must also receive equal attention. raw materials. You must use documentation, records and procedures in accordance with those set forth above. The regulations of regulatory authorities all point out that components (or raw materials) etc. in order to make it possible for the batches cane apart and inventory rotated according to the principles FEFO, " first in first out" or FIFO "first is last" [What 24"]. Also supporting this principle are wet cleaning floors without moisture getting on.

## DOCUMENTATION

A manufacturer's record of GMP-related activity.

Quality Manual: An international business document that lists the regulations that apply to a company, either in full or in part, in brief paragraph form.

**Guidelines:** His documents describe how GMP (safety, documentation, health and liability) can be applied to specific aspects in a general way rather than the implementation of practical steps.

Standard Operating Procedure (SOP): instructions on how to perform a functional task or activity.

**Batch Records:** Production departments typically use and complete these forms. Batch records not only include detailed instructions for manufacturing tasks and activities, but also have places within the record itself in which work related to each of these steps is documented.

Test Method: They are generally handled by the quality control (QC) department.

Test methodologies are detailed procedures for testing assets, materials products in production and so on. For example, environmental monitoring of GMP facilities.

Logbook: The logbook is kept to record operation, maintenance and calibration of equipment.

The logbook is also used to record important activities such as: 4. Cleanroom Monitoring, Preparation of Sutesion, Documentaton on deviations in changes cntrl and assignment of corrective actions

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Batched processing log – For each batch processed, a batched processing log must be maintained. It must incorporate the following details and be based on pertinent portions of presently approved manufacturing formulas and processing methods:

- a. Product name and lot number <sup>[9]</sup> are given.
- b. Beginning date and time; important steps in the process of production; completion.
- c. To list the operator responsible for each crucial stage in the process, along with everyone who verified these activities.
- d. The batch number, actual weight, and analytical control number of the starting components.
- e. The initials of the people who performed the in-process controls and the results.
- f. Product yield at various pertinent production phases.
- g. Particular problems concerning specifics. includes a signed authorization form in case manufacturing recipes and processing methods are altered.
- h. The individual in charge of processing operations' consent.

**Record of Batch Packaging-** For each batch or sub-batch handled, records of its packaging must be kept. Batch packaging records must provide <sup>[13].</sup>

- a. Product name and lot number.
- b. Packing operation date and time.
- c. The operator who did each major step of the procedure is identified and, if any verify all these operations.
- d. Documentation of identity and packaging regulation tests, as well as the outcomes of inprocess control.
- e. Packaging procedures, including lines and equipment mention.
- f. Whenever feasible, examples of the printed packing materials shall be included in the specimens. Examples of batch coding, expiration dates, and other printing are included in this.
- g. The entire amount of completed product received; all quantities and reference numbers or identifying information for printed packaging materials; bulk products that you supply and that the customer does not purchase back to be returned as waste.
- h. Packaging Manager Approval.

## HOLDING AND DISTRIBUTION

At the preservation stage of goods The goods should have been maintained in good condition, and not damaged by bad or insufficient storage conditions (such as too hot an environment for perishable items), or improper management. Every item must be kept in a pristine, tidy, and organized way, free from degradation or other factors that could compromise its quality.<sup>[18]</sup> Thus the exit of a product is often one last check point, to make sure that everything's in order before leaving the hands of manufacturer. Now it travels from stage to stage through each link until finally arriving at consumer themselves there are no more inspections--All this takes place under your watchful eyes It is essential to create and maintain a record of every order that is shipped, which demonstrates:

- The product's shipment date
- Name and address of the client •
- Each supplied product's amount, name, batch number, and expiration date.

Processed or finished products All distribution transactions must be recorded in records. After the control number distribution process is completed, all distribution records will have to be retained for at least three years. If a product has an expiration date, sales records are to be preserved for a minimum of a year following the product's expiration date.

## **CONCLUSION**

GMP refers to the procedures used in testing and production to guarantee high-quality goods. Laws in numerous nations mandate that pharmaceutical businesses adhere to his GMP protocols, thereby establishing their own benchmarks. All of these standards share a similar core principle, the dual objectives of making high-quality medications and safeguarding patient health.

Through meticulous planning and practical implementation of QA systems, only can quality objectives be achieved. Appropriate implementation of GMP has to touch upon every link in the chain--from when manufacturing construction and development begins up until it is finished.

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