



# ADVANCEMENT IN ORAL DRUG DELIVERY: FAST DISSOLVING TABLET AND FAST DISSOLVING FILM

<sup>1</sup>Komal K. Bhagat, <sup>2</sup>Dr.Nitin B. Kohale, <sup>3</sup>Dr.Harigopal S. Sawarkar

<sup>1</sup>Student, <sup>2</sup>Professor, <sup>3</sup>Principal

<sup>1</sup>Department of Pharmaceutics, <sup>1</sup>Dr. Rajendra Gode College Of Pharmacy, Amravati-444602, Maharashtra (India)

## **Abstract:**

Oral drug delivery remains a preferred route for medication administration due to its non-invasive nature, ease of administration, and patient compliance. In recent years, significant advancements have been made in enhancing the bioavailability, patient experience, and rapid onset of action of orally administered drugs through the development of fast-dissolving tablets (FDTs) and oral films. These formulations are designed to dissolve rapidly in the mouth, eliminating the need for water and improving convenience for patients who have difficulty swallowing, such as pediatric, geriatric, and dysphagic individuals. Fast dissolving tablets are produced using techniques like direct compression and freeze-drying, while oral films are fabricated using solvent casting methods. This technology offers numerous advantages, including increased drug stability, improved therapeutic outcomes, and faster drug absorption. The current research focuses on optimizing the formulation process, enhancing the mechanical strength of films, ensuring accurate dosing, and incorporating novel drug compounds to expand therapeutic options. These innovations in fast-dissolving systems are poised to significantly impact patient-centered drug delivery, particularly in emergency, pediatric, and geriatric care.

This paper discusses the Technological advancements, benefits, and future potential of fast dissolving tablets and films in enhancing the effectiveness and ease of oral medication administration methods.

**Index Terms:** Fast Dissolving Tablet (FDT), Fast Dissolving Film (FDF), Advantages, Disadvantages, Challenges, Preparation Techniques, Advancement, Future Directions

## **INTRODUCTION**

Technology-based systems known as drug delivery systems are used to synthesize and store drug molecules into forms that are appropriate for administration, such as tablets or solutions. They expedite the delivery of medications to the precise targeted place within the body, optimizing therapeutic efficacy and reducing the likelihood of off-target accumulation [1, 2]. The most popular form of treatment for gastrointestinal disorders, both local and systemic, is oral administration [3, 4]. Due to benefits including patient preference, cost-effectiveness, ease of large-scale manufacturing of oral dosage forms, and comfort of drug administration via the oral route, oral medication is the most widely used method of drug administration. Oral administration accounts for over 60% of popular small-molecule pharmaceutical medicines that are marketed for commercial use. Approximately 90% of pharmaceutical formulations sold worldwide that are intended for human consumption are oral formulations, according to current estimates. Approximately 84% of the most popular pharmaceutical drugs are taken orally, and their current market worth is \$35 billion, growing at a rate of 10% each year [5]. Patient compliance with oral medications is higher than other injection routes such as injection, subcutaneous, and intramuscular, including asthma medications [6]. Despite these advantages, there are many challenges in the development of oral formulations, which are attributed to the physicochemical properties of the drugs, including poor solubility and membrane permeability. In addition, the absorption of drugs can be limited by their chemical and biological stability, as well as physical barriers, including pH, efflux transporters and metabolic enzymes. In addition, some medications can cause local irritation and nausea [7]. The need for rapid onset of action and improved bioavailability has led to the development of formulations that rapidly disintegrate and dissolve in the oral cavity and are absorbed directly into the systemic circulation via the oral mucosa. This approach appears to be particularly helpful for those with swallowing difficulties, including children and elderly patients, as well as those with limited fluid intake or conditions such as dysphagia [8]. Dysphagia affects approximately 35% of the general population, and dysphagia represents a significant barrier to drug delivery and therapeutic efficacy.[9] Tending to these challenges, researchers have endeavored to make a novel lesson of tablets known as Quick Dissolving Tablets

(FDTs). FDTs are planned to deteriorate or break down quickly in spit without the requirement for water, advertising a helpful and patient-friendly elective for those with gulping troubles. This development holds guarantee for a wide run of understanding bunches, counting those with movement ailment, sudden unfavorably susceptible responses, or constrained get to water [10] [11].

Fast-dissolving medicine conveyance frameworks are getting a parcel of consideration as an arrangement to these issues. In later a long time, oral filmstrips have ended up prevalent as a brand-new strategy of breath refreshing. These wafers, which take after gel, deteriorate quickly in the mouth to discharge flavor. Numerous pharmaceutical enterprises have been occupied by later specialized breakthroughs to examine unused conceivable outcomes in this innovation to allow fast, precise dosing that is expected to develop compliance, particularly among youthful individuals. Transmucosal strategies of sedate organization have created essentially in later a long time since they have the potential to unravel issues related to oral pharmaceutical organization. The dosage form of medication is gulped after softening without to utilize of water or estimation. Since the mouth mucosa is profoundly vascularized and consequently greatly penetrable, retaining drugs through it into the systemic circulation is an alluring methodology. As a result, fast-dissolving films have picked up notoriety as an oral measurement shape for numerous drugs since they offer fast deterioration due to their colossal surface range [12]. The advantage of FDTs and Fast-Dissolving Oral Film is that they dissolve quickly in the oral cavity—between 15 and 120 seconds—ensuring speedy absorption and a therapeutic Impact. In comparison to conventional dose forms, some FDTs are especially designed to be absorbed through the mucosa of the buccal and esophageal regions, hence increasing bioavailability. Not only are these tablets effective, but they may also be able to solve some of the problems associated with other oral therapies such as gums, chewing pills, suspensions, and effervescent tablets. The European Pharmacopoeia (EP) has formally classified FDTs as “oral dissolving tablets” in recognition of their significance. The adoption of FDTs in both academic and industrial settings is emphasized by this acknowledgment. Given these developments, the purpose of this article is to examine [13, 14, 15].

A number of variables, such as low patient compliance and acceptance of existing administration methods, dwindling market space for drug manufacturers, and rising disease management expenses, are contributing to the growing use of non-invasive drug delivery systems.

The pharmaceutical business is currently facing a number of issues that need to be resolved, including improving the half-life, solubility/stability, and bioavailability of medications that are poorly soluble. The biopharmaceutical industry’s main concerns are boosting organ targeting efficacy, lowering gastrointestinal side effects to improve safety, and increasing patient compliance using easily swallowed formulations or sustained-release dosage forms [16, 17, 18, 19,20].

### **FAST DISSOLVING TABLET (FDT)**

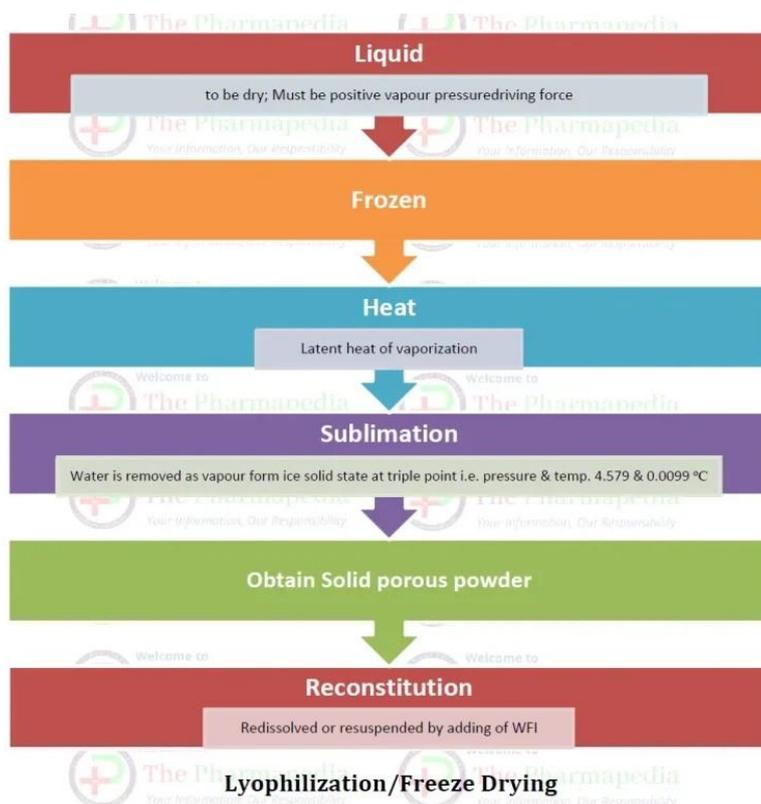
A fast dissolving tablet (FDT) is a type of oral dosage form designed to disintegrate and dissolve rapidly in the mouth, typically within a few seconds to a minute, without the need for water. This allows for easier administration, especially for patients who have difficulty swallowing conventional tablets or capsules, such as the elderly, children, or people with certain medical conditions. The active drug in the tablet is released quickly into the body, leading to a faster onset of action compared to traditional tablets. The active components enter the bloodstream after being absorbed through the GIT and oral mucous membranes. Nevertheless, because of a few drawbacks associated with rapidly dissolving tablets, such as their solid physical form, occasionally being challenging to handle, carry, or store, and, if improperly formulated, leaving an unpleasant taste or grittiness in the mouth [21].

#### **The Ideal features of FDT:**

- **Fast Dissolution or Disintegration:** When placed in the mouth, FDTs have the capacity to dissolve or disintegrate in a matter of seconds, negating the need for water [22].
- **High Drug Load Capacity:** The high drug load capacity of these tablets makes it easier to administer a therapeutic amount that works [23].
- **Bitter Taste Masking:** FDTs successfully cover up the bitter taste of medications, improving patient acceptance and adherence.
- **Pleasant Mouth Feel:** The way FDTs are formulated guarantees a comfortable mouth feel when they are administered, which enhances the entire patient experience.
- **Ease of Transport:** FDTs offer a practical and user-friendly dose form and are simple to transport without posing a risk of breakage.
- **Less Sensitivity to Humidity and Temperature:** The stability and effectiveness of the medication are guaranteed by these tablets’ reduced sensitivity to external elements including humidity and temperature.
- **Compatibility with Standard Manufacturing and Packaging:** FDTs can be produced economically by utilizing standard equipment and packaging techniques

#### **Requirements of FDTs for an ideal preparation: [24]**

- Its molecular weight is low, and it dissolves or disintegrates in the mouth in a matter of seconds without the need for water.
- To quickly penetrate the tissue of the oral cavity.
- Possibility of partitioning and diffusing into the upper gastrointestinal tract’s epithelial membrane ( $\log P > 1$  or  $2$ ).
- Taste masking is one of its properties.
- The tablet is not excessively firm or loose.
- The mouth feel is pleasing.
- When used orally, it leaves no residue behind.
- It is not very sensitive to temperature or humidity in the environment.
- Making tablets inexpensively with common manufacturing and packaging equipment.
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#### Techniques for preparing FDTs [25]

1. **Freeze-Drying or Lyophilization:** Sublimating the drug's water content after freezing is known as freeze-drying or lyophilization. This method has disadvantages despite its benefits, including fragility, labor-intensive procedures, expensive expenses, and difficulties with conventional packaging.
2. **Tablet Moulding:** Uses heating and solvent techniques; problems include sophisticated procedures and taste masking.
3. **Spray Drying Technique:** This method addresses problems with disintegration and dissolution by creating a porous powder through spray drying.
4. **Nanotization :** The process of nanotizing Through a wet milling procedure, the mixture of drug particles is converted to nanoparticles in the process known as nanotization. Because it lowers the rate of disintegration, this approach is especially helpful for low water-soluble active components, increasing drug bioavailability. These nanoparticles are compressed into tablets throughout the procedure.[26]
5. **Effervescent method:** An effervescent approach is also used in the preparation of fast dissolving tablets. It is composed of combining super disintegrants such as SSG, pregelatinized starch, CCS, and crospovidone with a 12 percent (w/w) concentration of tartaric acid and sodium bicarbonate. In order to remove any remaining or absorbed moisture, sodium bicarbonate and tartaric acid are first heated to 80 °C and thoroughly combined into the mortar. Ultimately, this mixture is ready to be compressed into tablets [27].

#### Advantages of FDT: [28]

- **Treatment for Patients Who Are Bedridden or Travel Frequently:** Fluid Delivery Teams (FDTs) are helpful in treating patients who are bedridden due to disability. They are also beneficial for treating people who lead hectic lives or who travel frequently and have limited access to clean water.
- **Better Taste Masking and Mouth Feel:** Fast dissolving tablets' better mouth feel qualities help to change people's negative perceptions of medications. With youngsters, this is especially important because FDTs can make bitter medications taste better.
- **Advantages of Solid Dosage Forms Over Liquid Pharmaceuticals:** FDTs offer stability, convenience, and simplicity of handling in comparison to liquid dosage forms.
- **Fast Drug Absorption from Pregastric Portion:** Medication taken from the pregastric portion—which includes the mouth, pharynx, and esophagus—is absorbed
- **Administration for Patients Unable to swallow the administration of Fast Dissolving Tablets (FDTs)** is a feasible option for patients who have trouble swallowing. These patients include stroke victims, elderly people, people with renal failure, and people who are reluctant to swallow, such as pediatric, geriatric, and psychiatric patients.
- **Convenient quickly and takes effect right away.** This characteristic is essential for attaining an instant therapeutic result.
- **Reduction of Adverse Effects by Pregastric Absorption:** This method reduces the possibility of adverse effects while simultaneously promoting rapid drug absorption. Thus, enhanced bioavailability may result.
- **Convenience of Administration and Precise Dosing:** Compared to liquid dosage forms, FDTs provide precise dosing and convenience of administration. This feature is especially helpful for people who might have trouble using liquid formulas.

**Disadvantages/limitations of FDTs [29]**

- Fast Dissolving Tablets (FDTs) have certain drawbacks notwithstanding their benefits:
- Mechanical Strength: The main disadvantage of FDTs is their strength in terms of mechanics. These tablets are more likely to break or fragment since they don't have the strength required for some formulas.
- Hygroscopic Nature: Certain FDTs have hygroscopic characteristics, which mean that moisture might cause them to deteriorate. Specialized packaging is necessary to preserve the physical integrity of this under typical circumstances.
- Brittleness: FDTs have a tendency to break easily, particularly when shaped and crushed with little effort. Because of its brittleness, sophisticated peel-off blister packaging is required, which presents production issues.
- Difficulties Described: It can be difficult to describe FDTs that contain bitter substances or those that have offensive scents. When formulating such medications, more care needs to be taken to improve patient acceptability.

**Salient characteristics of FDDDS (Fast Dissolving Dosage Forms) [30]**

- Accurate dose, more convenient than liquid dosage forms; • Simple administration for pediatric, elderly, and psychiatric patients who prefer not to ingest medication.
- Since water is not required, it is convenient for individuals who are depressed or have epilepsy.
- Good mouth feel qualities, especially for young users.
- Accurate dosing, good stability, compact packaging size, simple production, and portability are all provided by solid unit dosage forms.
- Rapid absorption and disintegration of the medication, for quick action.
- Rapid absorption of medications from the mouth, throat, and oesophagus, minimizing adverse effects, increasing bioavailability, lowering dosage, and boosting clinical effectiveness.

**Challenges in developing FDTs: [31]**

- Ensuring quick disintegration without sacrificing the tablet's mechanical strength is a major difficulty in the creation of FDTs.
- One major problem in FDT formulation is striking a balance between the necessity to prevent excessive tablet size growth and the goal of fast disintegration.
- The effectiveness of FDTs depends on finding a compromise between obtaining quick disintegration and preserving sufficient tensile strength.
- One of the challenges in designing FDTs is making sure that the patient has a pleasant experience by leaving little to no residue in the mouth after administration.
- Effective strategies for moisture protection are necessary to prevent degradation and maintain stability when dealing with the hygroscopic nature of certain fiber dye transfer technologies.
- The formulation of FDT presents a difficulty in terms of developing packaging that is both easy to administer and protective.
- Effective taste masking qualities must be included in FDT formulations to ensure patient acceptance, particularly for medications that are bitter in nature.

**FAST DISSOLVING FILM (FDF):**

A thin, flexible film that releases the active pharmaceutical ingredient (API) for absorption through the buccal or sublingual mucosa and dissolves quickly in the mouth, usually in 15 to 30 seconds [32].

For oral drug administration, a user would typically apply a dissolving film or strip on, under, or along the inside of the cheek. Because the thin film dissolves fast without the need for water, it provides an alternative for people who have trouble swallowing and for patients who are experiencing nausea from chemotherapy. By modifying the formulation or using a special technique, the first fast-dissolving qualities were acquired [33]. The FDA states that OTF is characterized as a flexible, non-brittle strip that is placed on the tongue prior to entering the gastrointestinal tract with an aim of rapidly dissolving or disintegrating in the saliva and contains one or more active pharmaceutical ingredients (APIs). 2010, Zuplenz (ondansetron HCl, 4–8 mg) was approved and became the first OTF to be prescribed. Swiftly after, Suboxon—a combination of buprenorphine and naloxan—was authorized. Data indicate that compared to conventional oral solid dosage forms, four out of five patients prefer orally dissolving/disintegrating forms [34].

**Ideal Features of (FDF):**

- Fast Disintegration and Dissolution: When the film is placed on the tongue or in the buccal cavity, it should disintegrate rapidly (often in a matter of seconds to several minutes).
- Thin and Flexible: To guarantee patient comfort and convenience of administration, the film should be thin and flexible. It should not hurt when you put it in your mouth.
- Good Mechanical Strength: The film should have enough mechanical strength, even though it is thin, to endure tearing or breaking during usage, shipping, and packaging.
- Pleasant flavor and Mouth feel: The film needs to have a pleasant flavor because it dissolves in the mouth, especially in the case of younger and older patients, in order to guarantee patient compliance. In order to prevent inflammation, a smooth texture is also essential.
- Rapid Drug Release: The active component in pharmaceuticals (API) must be
- Sufficient Drug Loading Capacity: The film must be able to include a suitable quantity of drug without losing its performance qualities or structural integrity.
- Non-Toxic and Biocompatible Ingredients: Any excipients (such polymers, plasticizers, flavors, and sweeteners) that are used in the film have to be safe to consume orally and biocompatible.

- **Stability:** The film must possess a long shelf life, be chemically stable, and be resistant to changes in temperature and humidity.
- **Minimal or No Residue:** To improve patient comfort, the film should dissolve and leave little to no residue in the mouth.
- **Rapid Absorption:** The film should ideally allow the medication to penetrate through the oral mucosa and abstain from first-pass metabolism, resulting in rapid therapeutic effects.

#### Advantages of FDF: [35]

- Compared to pills and capsules, there is no choking risk, making administration simple and improving patient compliance.
- Better stability when compared to alternative systems of administration.
- Bitter medications can be made to taste less bitter.
- These films contain both local and site-specific action.
- Drug release occurs rapidly when films dissolve and disintegrate quickly.
- Drug has a decreased first pass metabolism when it enters the bloodstream.
- The accuracy of the dose in relation to syrup.

#### Disadvantages of FDF: [36]

- Packaging requires specialized equipment.
- Unsuitable for drugs that irritate the pH of the mouth.
- Although studies has indicated that the API concentration can be increased by up to 50% by weight, only a small quantity of medication can be supplied (for example, each film strip of Gas-X® from Novartis Consumer Health contains 62.5 mg of Simethicone).
- It has a hygroscopic character. This makes it difficult to provide long-term protection.
- This method can only be used for medications that are absorbed by passive diffusion.
- It is not possible to stop consuming a dose because OTFs are resolved rapidly.
- OTC products are not included in any pharmacopoeias.
- The preparation process is more expensive than using oral dissolving pills.

#### Techniques for preparing FDF:

1. **Solvent and semisolid casting method:** The solvent casting method is the most generally utilized method to prepare OTFs because of its simple preparation, low processing cost, and ease of application [35]. To put it briefly, components that dissolve in water are mixed in a heated magnetic stirrer. To prepare a viscous solution, the drug and additional excipients are added to this mixture. This method's solution is poured in a petri dish, and the solvents are left to evaporate. These are stored for 20–25 or 24–48 hours at room temperature, or for a shorter time at 40°C–50°C in the oven, depending on the solvent system that was utilized. After the solvents evaporate, 15–20 mm diameter and 0.2–0.3 mm thick films are produced, which are then carefully removed from the petri dishes. They are cut into the appropriate sized pieces based on the concentration of active ingredient it contain.[38]
2. **Hot melt extrusion method:** This is a commonly used technique for creating transmucosal, transdermal, and sustained-release tablet and granule delivery systems. An extruder equipped with heaters is used to combine and melt the mixture that contains the formulation's ingredients. Thus, using molds, the liquid combination is transformed into a film.[39]
3. **Solid dispersion extrusion:** This technique creates a solid dispersion by extruding the drug-containing formulation ingredients, which is subsequently formed into a thin film using molds.
4. **Rolling process:** Water and/or combinations of water and alcohol are frequently utilized as solvents in this method. The active substance and other ingredients are dissolved in a tiny quantity of aqueous solvent using the high shear processor. After being put onto the carrier roller, the viscous mixture is rolled. The final films are created by cutting to the required dimensions and carefully drying them.

#### Salient features of fast dissolving films

These are exquisite, thin films that come in a variety of sizes and shapes, usually around the size of a stamp. Patients of all ages can simply administer these strips because they are thin and non-obstructive. Because they are mucoadhesive, they stick to the mouth cavity to promote quicker hydration, which causes the film to dissolve more rapidly. As a result, the film dissolves quickly and releases the medication, which acts quickly. [40]

#### RECENT ADVANCEMENTS

The development of the novel polymers and excipients will have a substantial impact on how oral drug delivery systems operate in the future, especially in terms of improving patient compliance, drug stability, and bioavailability. The following are some current advancement in excipients and polymers that are having an effect:

##### 1. Novel Polymers in Oral Drug Delivery

Controlling the release, stability, and bioavailability of medications is greatly aided by polymers. Materials that enable for more precise drug distribution, preservation of sensitive APIs, and improved drug formulation performance have recently been created by advances in polymer science.

- **Mucoadhesive Polymers:** These polymers improve the drug's adherence to the oral cavity's mucosal surfaces, enhancing absorption and retention of the medication. Sodium alginate, carbopol, and chitosan are a few examples. More recent alterations to these substances, including thiolated chitosan, increase their permeability and bioadhesion, improving medication absorption in buccal or sublingual drug administration systems.
- **Smart Polymers, also known as Stimuli-Responsive Polymers,** release drugs in a controlled way in response to particular stimuli like pH, temperature, or the body's enzymes. Methacrylic acid copolymers, such as Eudragit® L and S, can be used to target drug release in the gastrointestinal tract, especially for medications that are dissolved in acidic environments, because they dissolve at certain pH values.
- **Biodegradable Polymers:** Because of their controlled drug release characteristics and biocompatibility, polymers such as polylactic acid (PLA), polyglycolic acid (PGA), and poly (lactic-co-glycolic acid) (PLGA) are being utilized increasingly for oral drug delivery. These polymers provide gradual continuous release of the medication and break down in the body into non-toxic byproducts; this is especially helpful for controlled-release formulations.
- **Nanopolymers and Nanocarriers:** The bioavailability of poorly soluble medications can be enhanced by the use of nanopolymers, such as poloxamers and poly (alkyl cyanoacrylate). These nanopolymers are used to create drug delivery systems in the form of nanoparticles, which improve drug solubility, shield the molecule from deterioration, and allow for targeted distribution.
- **Electrospun Polymers:** This technique has made it possible to create incredibly thin polymeric fibers that can hold medication for quickly dissolving oral delivery systems. To make oral films and fast-dissolving tablets, polymers such as polyvinyl alcohol (PVA) and polyethylene oxide (PEO) have been utilized in electrospun fibers.

## 2. Advanced Excipients in Oral Drug Delivery

Excipients that were formerly thought to be inert are now being designed to actively participate in the administration of drugs. In addition to their various benefits, these materials improve stability, regulate release patterns, and increase drug solubility. Current developments consist of:

- **Superdisintegrants:** To speed up the disintegration of tablets and oral films, contemporary superdisintegrants such as croscopovidone, croscarmellose sodium, and sodium starch glycolate have been refined. Their cross-linked architectures improve swelling and water absorption, which speeds up drug release and disintegration times.
- **Permeation Enhancers:** Drugs' ability to pass through biological membranes is improved by the addition of excipients including fatty acids, sodium caprate, and derivatives of chitosan. These excipients are very helpful for increasing the bioavailability of poorly absorbed medications in buccal, sublingual, and gastrointestinal drug delivery systems.
- **Controlled-Release Excipients:** To control the release rate of pharmaceuticals in extended-release formulations, ethyl cellulose, methacrylate copolymers, and hydrophilic matrices such as HPMC are utilized. This allows for sustained therapeutic effects and lower frequency of dosing. These excipients allow for fine control over the kinetics of medication release in multi-layered tablets or coatings.
- **Copovididone, also known as polyvinylpyrrolidone-vinyl acetate,** is a copolymer that is used in solid dispersions and has shown promise as a solubilizer for poorly soluble medications. It improves the medications' profile of solubility as well as stability.
- **Solubility Enhancers:** By creating inclusion complexes, cyclodextrins (such as hydroxypropyl- $\beta$ -cyclodextrin) are being utilized more and more to increase the solubility of medications that are poorly soluble in water. To speed up the dissolution of medications that are poorly soluble, solid dispersions containing carriers such as hydroxypropyl methylcellulose (HPMC) or polyvinylpyrrolidone (PVP) are also utilized.
- **Lipid-Based Excipients:** To create lipid-based drug delivery systems like self-emulsifying drug delivery systems (SEDDS), excipients like medium-chain triglycerides (MCTs) and glyceryl monostearate are utilized. By creating tiny emulsions in the mouth, these systems increase the oral bioavailability of lipophilic medications.

## 3. Applications of Novel Polymers and Excipients

- **Orally Dissolving Films (ODFs) and Tablets:** Fast-dissolving oral films and tablets were developed thanks to the combination of innovative polymers and excipients. Patients with swallowing difficulties, such as those in the juvenile and elderly populations, can benefit greatly from these formulations. Their quick disintegration and dissolution in the oral cavity are mostly dependent on excipients like superdisintegrants and water-soluble polymers like pullulan and HPMC.
- **Sustain-Release and Regulated-Release Systems:** Matrix-based systems that release the medication in a regulated way over a longer period of time are made using polymers such as PLGA, ethyl cellulose, and HPMC. By doing this, the frequency of dose is decreased and the drug's therapeutic levels in the body are kept constant.
- **Targeted medication Delivery with Nanoparticles:** Excipients and nanopolymers are being employed more and more to make nanoparticles for targeted medication delivery. Drugs can be encased within nanoparticles that enhance drug solubility, shield the molecule from deterioration, and distribute it directly to the target site, increasing efficacy and minimizing unwanted effects. Polymers like PEG and PCL are useful for this.

## FUTURE DIRECTIONS:

Fast dissolving films and tablets' future depends on pharmaceutical formulation, production, and customized medicine all continuing to innovate. By integrating innovations such as customized 3D printing, nanotechnology, and sustainable methods, the sector is positioned for substantial expansion, enhancing patient results and convenience in a range of therapeutic areas.

## 1. Technological Advances in Formulation and Manufacturing

### Nanotechnology and Microencapsulation:

Utilizing nanotechnology to increase the stability, bioavailability, and solubility of drugs. In formulations for FDF and FDT, microencapsulation can help provide regulated or targeted medication release while safeguarding sensitive active pharmaceutical ingredients (APIs).

### 3D Manufacturing:

Precise dosage and intricate geometries could be achieved in patient-specific FDFs and FDTs manufactured by 3D printing technology. More individualized treatment may result from this, particularly for elderly and pediatric patients.

### Biodegradable Films:

Production of natural polymer-based biodegradable FDFs to improve patient compliance and lessen environmental effect, particularly for disposable applications.

## 2. Expanding Applications Beyond Oral Drug Delivery

### Transdermal or Buccal Delivery:

FDFs have the potential to be designed for transdermal or buccal administration, which would enable medication absorption through the skin or mucous membranes without going through the digestive system. This has the potential to increase the therapeutic areas in which FDFs are used.

### Biologics and Vaccines:

Developing FDTs or FDF formulations that include vaccines, peptides, or biologics to increase accessibility to immunization and decrease the requirement for cold chain storage.

### Over-the-Counter (OTC) Products and Nutraceuticals:

The delivery of vitamins, OTC products, and nutraceuticals will probably involve more FDT and FDF in the future, particularly for consumers looking for more convenient and effective ways to receive their health supplements.

## 3. Improved Patient Compliance and User Experience

### Customizable Dosage Forms:

Developing customized flavors, colors, and textures for FDTs and FDFs will increase patient compliance—particularly in the case of younger and older patients.

Rapid dissolving technologies will also be used to manage chronic disease, mental health issues, and dysphagia (difficulty swallowing) drug adherence.

### Tablets with Multiple Active Ingredients:

Innovations in the simultaneous treatment of co-morbid illnesses by mixing many APIs in a single FDF or FDT formulation. Dosing schedules will be made simpler as a result, which is important for people taking several drugs.

## 4. Innovative Drug Delivery Approaches

Extended and Controlled Release: Future technologies may incorporate controlled-release mechanisms for longer therapeutic effect while preserving the convenience of use, even if FDTs and FDFs are generally utilized for quick action.

### Bioadhesive Sheets:

Development of bioadhesive FDFs which adhere to mucosal surfaces to improve absorption and therapeutic results, especially for medications that need to work locally.

## 5. Regulatory and Market Expansion

### Green Manufacturing:

Growing emphasis is being placed on FDT and FDF production procedures that are environmentally benign. This entails cutting back on waste, conserving water, and producing and packing with sustainable materials.

### Economical Production:

Increasing the production of FDFs and FDTs in order to lower the cost of these drug delivery systems, especially for developing nations. Costs may be further reduced by advancements in manufacturing methods, such as continuous manufacturing.

## 6. Sustainability and Cost-Effectiveness

### Green Manufacturing:

Increasing focus on environmentally friendly manufacturing processes for FDTs and FDFs. This includes reducing waste, using less water, and utilizing sustainable materials for packaging and production.

### Cost-Effective Production:

Scaling up the manufacturing of FDFs and FDTs to make these drug delivery systems more affordable, particularly for developing markets. Improvements in manufacturing technologies, such as continuous manufacturing, could further drive down costs.

## 7. Integration of Advanced Materials

### Smart Polymers:

Incorporation of smart or stimuli-responsive polymers that change their properties (e.g., dissolving speed, texture) based on the environment of the mouth or body temperature.

### Enhanced Flavor Masking and Stability:

Future research will focus on better flavor masking techniques for bitter drugs and enhancing the stability of active ingredients, ensuring that FDFs and FDTs remain effective over longer periods, even in challenging storage conditions.

### 8. Digital Health Integration

#### Smart Packaging and Monitoring:

Integration of digital health technologies, such as smart packaging that tracks when a dose is taken, can be paired with FDFs and FDTs to improve adherence, especially for chronic treatments.

## CONCLUSION

Fast Dissolving Tablets (FDT) and Fast Dissolving Films (FDF) have revolutionized oral drug delivery and significantly improved patient compliance, particularly for populations with swallowing issues, pediatrics, and the elderly. These technologies are perfect for a variety of therapeutic applications because they offer a quick start of action, convenience, and ease of administration without the need for water.

Future advancements in patient-centered designs, increasing bioavailability, utilizing nanotechnology, and branching out into novel therapeutic areas like biologics and vaccines are anticipated to be the main areas of attention for FDTs and FDFs. Furthermore, the use of smart materials, 3D printing for personalized medicine, and sustainability programs will push the frontiers of innovation in this industry. These medication delivery technologies will advance and continue to address unmet medical needs as by enhancing pharmaceutical accessibility, efficacy, and customization to meet the specific demands of each patient, medical need and enhance treatment results.

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