

Granite Pollution: Value Chain Dynamics, Multi-Media Hazards, and Policy Reform

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Abstract

The global dimension stone industry represents a multi-billion-dollar sector where granite plays a pivotal role in architectural, monumental, and civil infrastructure projects. India ranks as the world's second-largest granite producer, with the state of Tamil Nadu operating as a primary global hub for monument fabrication and dimensional stone exports. However, this extractive value chain imposes a severe, multi-media environmental toll framed here under the distinct analytical rubric of "granite pollution." Unlike generic surface mining, granite pollution constitutes a spatially cumulative socio-ecological hazard defined by an exceptionally high concentration of free crystalline silica, energy-intensive cutting processes, and dense alkaline wastewater slurry. This paper presents a comprehensive deconstruction of granite pollution across its entire value chain, synthesising empirical evidence from the hard-rock quarrying belts of Tamil Nadu. The paper traces the operational drivers at each stage: primary extraction through explosive blasting and topsoil overburden stripping, secondary processing via gang-sawing and chemical polishing, and regional transport logistics exacerbated by an unprecedented expansion in manufactured sand (M-sand) production following 2018 state limits on river-sand mining. The consequences span atmospheric, hydrological, terrestrial, and clinical sinks, including high ambient PM_{2.5} and PM₁₀ concentrations, localised groundwater table depletion, benthic aquatic habitat smothering, soil crusting, and a severe occupational health crisis dominated by incurable silicosis among informal labourers. Mitigating these hazards requires closed-loop engineering interventions, including automated water-recycling filter presses, wet-cutting systems, precision detonation delays, and progressive quarry land reclamation. At the governance level, although regulated by the Mineral Conservation and Development Rules 2017 and the National Mineral Policy 2019, institutional fragmentation and under-resourced enforcement allow informal operations to persist. This paper incorporates recent landmark judicial directives, notably the Supreme Court's 2024 ruling framing silicosis prevention as a fundamental right under Article 21, advocating for unified national health registries, transparent District Mineral Foundation utilisation, and mandatory technology adoption.

Keywords: Granite pollution, Respirable crystalline silica, Silicosis, Granite slurry, Environmental governance, Tamil Nadu, Extractive industry

1.0 Introduction

The global dimension stone industry represents a cornerstone of modern infrastructure, urban aesthetics, and architectural heritage. Within this domain, granite stands out as one of the most extensively quarried, processed, and traded materials. Its chemical inertia, extreme hardness, geological durability, and wide spectrum of aesthetic variations make it highly sought after for structural engineering, interior flooring, monumental installations, and specialised export-oriented decorative applications. Geologically, India is uniquely endowed with vast reserves of high-grade granite plutons, positioning the nation as an undisputed global leader in both raw material extraction and finished stone exports. The primary production and processing clusters are geographically concentrated within specific mineral belts across the states of Tamil Nadu, Andhra Pradesh, Karnataka, and Rajasthan. Within Tamil Nadu, intensive quarrying operations have historically defined the landscape of districts such as Madurai, Dindigul, Krishnagiri, Dharmapuri, and Kanyakumari, drawing upon the extensive granitic outcroppings along the foothills of the Western Ghats and the hard-rock terrains of the Deccan plateau. While this booming extractive sector generates

considerable macroeconomic revenue, yields critical foreign exchange reserves, and serves as a vital source of direct and indirect rural employment, its operational value chain imposes a severe and frequently understated environmental toll. The lifecycle of granite, spanning mechanical drilling, explosive blasting, heavy haulage, primary block sawing, secondary cutting, and high-gloss polishing, induces a profound pattern of ecological and occupational degradation. This paper frames this interconnected matrix of hazards under the distinct analytical rubric of "Granite Pollution." Rather than behaving as a predictable, localised point-source environmental challenge, granite pollution manifests as a highly diffuse, spatially cumulative, and fundamentally multi-media threat. It simultaneously compromises ambient air quality via fine particulate matter and respirable crystalline silica dust; alters localised hydrology through toxic slurry discharges and deep aquifer disruptions; destroys topsoil profiles via unchecked overburden dumping; and shatters the rural acoustic landscape through high-decibel machinery operation and low-frequency explosive blasting. Furthermore, it carries a severe occupational health penalty, as quarry workers and cutting-mill operators face regular exposure to chronic physical hazards and fine mineral dust. Examining granite pollution as an independent socio-ecological category rather than absorbing it into generic mining discourses is intellectually and practically vital. Granite presents a unique combination of physical and mineralogical characteristics that yield highly distinct hazard profiles. First, its high percentage of free crystalline silica places its airborne dust among the most aggressive and biologically hazardous occupational toxins known, significantly outclassing the dust profiles of softer sedimentary stones. Second, its structural hardness demands energy-intensive cutting processes and massive volumes of water for tool cooling, creating a dense, secondary aqueous waste stream—granite slurry—that is largely absent from aggregate stone quarrying. Finally, the market dynamics of the granite sector, which are highly sensitive to shifting global aesthetic trends and export opportunities, have fuelled an exponential proliferation of small-scale, decentralised, and informally managed quarrying hubs. These under-capitalised units frequently operate below the radar of formal state environmental clearances. Consequently, this paper provides an exhaustive deconstruction of granite pollution across five primary research targets. It begins by formulating a clear working definition and conceptual perimeter for the term. It then systematically traces the physical and operational causal linkages that generate pollution across the extraction-to-market value chain. Next, the paper catalogues the multi-media environmental, clinical, and socio-economic consequences, drawing upon empirical evidence from the hard-rock quarrying belts of Tamil Nadu. It then evaluates the technological, engineering, and administrative remedies available to mitigate these impacts. Finally, it critically analyses the legislative and governance architectures regulating the sector, considering recent milestone judicial interventions like the Supreme Court's 2024 directives. By synthesising insights from occupational epidemiology, environmental field studies, and mineral policy, this paper addresses the persistent divergence between environmental law and field-level industrial enforcement.

1.1 Granite Industry: From Global to Local

The international dimension stone and granite sector serves as a fundamental pillar for modern architectural development and major infrastructure projects, driven by consistent demand across civil engineering, residential applications like flooring and countertops, and commercial monument manufacturing. Global annual extraction of dimension stone exceeds 800 million metric tons, with quarrying and processing networks heavily clustered in top mineral-producing economies including China, India, Brazil, Italy, and Spain (**OECD, 2024**). International trade dynamics are primarily anchored by India and China, which command the largest market shares of raw block extraction and processed stone exports (**Sekar and FIGSI, 2015**). On a global scale, India contributes approximately 15.0 per cent of total raw granite output while capturing a 36.7 per cent share of global exports in raw granite blocks and polished slabs, establishing the country as a vital supplier in international trade networks. At the national level, India ranks second globally in granite production, maintaining an estimated annual extraction output of nearly 130 million metric tons, backed by extensive domestic granite reserves evaluated at approximately 4 trillion cubic meters (**The Dollar Business, 2015**). Foreign trade in granite and natural stone materials yields around US\$ 5.0 billion annually, supplying major export destinations including the United States, China, the United Kingdom, Italy, and the United Arab Emirates. Industrially, domestic extraction is organised into two primary operational tiers—primary quarrying and secondary processing—spanning two main geological corridors. The northern and western regions, led by Rajasthan and Gujarat, concentrate mostly on ornamental varieties, whereas the southern belt—comprising Karnataka (which accounts for roughly 20.0 per cent of domestic output), Andhra Pradesh, Telangana, and Tamil Nadu—acts as the core source for structural dimension blocks and monument-grade stone (**Ratani, 2024**). Within this southern corridor, Tamil Nadu stands as India's premier processing and fabrication hub for monuments, generating nearly 80.0 per cent of the country's total monument export volume (**FIGSI, 2023**). Extraction and secondary processing facilities across the state are concentrated in dense industrial clusters throughout Dharmapuri, Krishnagiri, Salem, Erode, Madurai, Dindigul, Tiruchirappalli, Vellore, Tiruvannamalai, Villupuram, and the ecologically sensitive hill margins of Kanyakumari, producing iconic global export varieties such as Kashmir White, Imperial Red, Indian Juparana, and Kunnam Black (**StoneNews, 2024**). However, a defining structural feature of Tamil Nadu's granite economy is its severe duality, split between a small tier of highly capitalised, automated corporate exporters and a broad, decentralised network of small-scale, under-regulated operators. This informal sector expanded rapidly following 2018 state restrictions on river-sand mining, which caused a sharp market pivot toward manufactured sand (M-sand) and led to an unprecedented rush of stone-crushing units and aggregate quarries directly within existing granite belts (**Sri Lanka Guardian, 2025**). Investigative reports and environmental audits show that thousands of authorised and illicit quarrying sites now dot the state's geography, drastically exceeding local administrative monitoring capabilities. Because implementing proper environmental safety infrastructure represents a substantial capital investment that erodes slim profit margins, informal operators routinely bypass dust-suppression systems, neglect wastewater management, and run operations without valid environmental permits. Worsened by fragmented oversight across multiple government agencies, these uncoordinated operations persist over time—ensuring that as the granite sector continues expanding into fragile ecosystems to fulfil urban construction demand, its true human and environmental costs are borne primarily by local rural communities.

1.2 Granite Pollution: What?

To construct an academically rigorous definition of granite pollution, one must first anchor the analysis in the mineralogical and petrological characteristics of the target rock mass. Granite is a coarse-grained, phaneritic, felsic intrusive igneous rock formed by the slow crystallisation of magma beneath the Earth's crust. It is mineralogically defined by a dominant framework of quartz (typically 20.0 per cent to 60.0 per cent), alkali feldspar, and plagioclase feldspar, interspersed with accessory minerals such as biotite and hornblende. In certain geochemical suites, it may also contain low levels of naturally occurring radionuclides from the uranium and thorium decay series. The mechanical hardness of granite—ranging from 6 to 7 on the Mohs scale—along with its structural density and low water absorption capacity, underpins its high market value. However, these identical structural properties dictate that any mechanical disruption of the rock mass demands intense physical energy. Consequently, the extraction and processing of granite require high-impact drilling, explosive fragmentation, and high-velocity diamond-wire sawing, all of which violently disrupt the geological matrix and release fine particles into surrounding environmental sinks. Within statutory frameworks and conventional environmental legislation, the term "granite pollution" lacks a singular, universally codified legal definition. Instead, it operates as an integrated analytical and descriptive category. It encompasses the totality of multi-media environmental degradation and occupational hazards generated across the entire lifecycle of the granite value chain. Synthesising the wider industrial pollution literature, this paper formally defines granite pollution as: The deliberate or fugitive introduction of fine mineral particulates, aqueous stone slurry, heavy solid residues, high-amplitude acoustic waves, low-frequency ground vibrations, and disruptive land-cover changes into the ambient biophysical environment as a direct consequence of granite extraction, processing, and logistics, occurring at concentrations that systematically degrade the baseline quality of air, water, and soil, destabilise localised ecosystems, and inflict progressive, incurable health risks upon industrial workforces and neighbouring human settlements. This definition reveals that granite pollution is inherently multi-dimensional, driven by distinct physical, chemical, and mechanical pathways. At the primary extraction site, the removal of weathered overburden and topsoil causes rapid land-cover transformation, eliminating native vegetation and leaving bare surfaces vulnerable to severe wind and water erosion (Mariappan et al. 2018). The subsequent stage of deep drilling and explosive blasting generates significant volumes of fugitive dust, alongside high-energy airblasts and ground vibrations that travel (PANMIN, 2024). Long distances through the rock mass and disturb localised hydrogeological equilibrium. Downstream, processing units transform these raw blocks through gang-saw cutting and automated polishing, which requires continuous streams of water to prevent tool friction and suppress dry dust. This process converts the dust into a highly alkaline, dense aqueous suspension known as granite slurry. When discharged without proper treatment, this slurry coats aquatic ecosystems and chokes natural drainage channels (YS Quartzstone, 2026). Additionally, the occasional presence of naturally occurring radionuclides within specific granite varieties means that the resulting dust and wastewater can introduce a low-level, cumulative radiological burden into surrounding ecosystems.

Granite Pollution within the Broader Extractive-Pollution Literature: When situated within the broader context of extractive-industry literature, granite pollution shares certain operational commonalities with general surface mining while maintaining a distinct and dangerous profile. Like any open-cast quarrying activity—whether for limestone, basalt, or common aggregate—granite mining relies on topsoil stripping, systematic bench development, and heavy diesel transport. It therefore shares a well-documented suite of baseline impacts, including localised habitat fragmentation, noise generation, and the interruption of surface runoff pathways. Research across various geological terrains demonstrates that drilling and blasting serve as the universal physical catalysts for surface instability, topsoil loss, and regional drainage alterations, a pattern that aligns closely with field observations in active granite belts (Mariappan et al. 2018). However, granite pollution diverges sharply from generic quarrying impacts through a critical, high-hazard mineralogical variable: an exceptionally high concentration of free crystalline silica (SiO_2) within the parent rock. This high silica content ensures that airborne granite particulates are significantly more toxic than dust from limestone or softer sedimentary rocks, triggering rapid fibrotic tissue responses upon human inhalation. Furthermore, unlike aggregate quarries where materials are typically crushed and shipped directly, the dimension stone industry requires a highly specialised, water-intensive primary processing sector. In major producing regions like Tamil Nadu, these cutting and polishing mills are frequently clustered directly alongside the extraction zones. This geographical co-location packs the entire multi-media pollution footprint—both airborne dust and liquid slurry—into a unified spatial zone. This concentration of extraction and processing within a single area means that local rural communities experience the full, cumulative weight of air, water, soil, and noise pollution simultaneously, preventing the geographic dispersion of the environmental burden.

1.3 Causes of Granite Pollution

This structural flow within the granite economy can be understood as an interconnected, multi-stage value chain, where environmental degradation and occupational hazards build up progressively from the initial point of extraction to final distribution. At the Extraction Stage, the primary environmental shocks involve the massive dumping of topsoil and weathered rock overburden, high-impact explosive blasting that shatters the rock matrix while sending low-frequency vibrations through the earth, and severe land degradation that strips the countryside of its native vegetative cover. As the material transitions to the Processing Stage, the focus shifts to downstream factories and cutting mills, where mechanical sawing and polishing release high volumes of fine, respirable PM10 and PM2.5 silica dust into the immediate air, generate a thick, highly alkaline aqueous

stone slurry that threatens local waterways, and introduce hazardous chemical polishers and synthetic resins into the factory effluent line. Finally, the Logistics and Structural Stage carries these localised footprints into the wider public sphere, spreading pollution along narrow rural corridors via the continuous kick-up of fugitive road dust from heavy tippers, the release of high-volume diesel emissions from ageing truck fleets, and a structural atmosphere of weak enforcement where fragmented state oversight struggles to monitor under-regulated operations.

Extraction-Stage Causes: The primary extraction of massive granite blocks from the parent rock mass represents the initial and most disruptive source of environmental degradation in the value chain. The lifecycle of a quarry begins with the wholesale stripping of overburden, which comprises the organic topsoil layer, subsoil, and weathered rock formations. In most small-scale and informal operations, this overburden is simply dumped onto adjacent communal lands or agricultural fields, eliminating the native vegetative cover and exposing fine saprolitic soils to severe wind and water erosion (**Mariappan et al. 2018**). Once the bedrock is exposed, operators drill deep blast holes using pneumatic rigs. This drilling releases concentrated plumes of fine mineral dust directly into the localised atmosphere. The subsequent use of chemical explosives to fragment the rock mass produces sudden, high-velocity releases of fugitive particulate matter and toxic gaseous by-products, while sending low-frequency seismic shocks and airblast overpressures deep into the surrounding environment (**PANMIN, 2024**). In more technologically advanced quarries, operators use diamond-wire saws or hydraulic rock splitters alongside or in place of traditional blasting. While this approach minimises severe seismic vibration, it introduces an early-stage water management challenge, as diamond-wire sawing requires a continuous stream of coolant water directly at the cutting face. This creates an immediate stream of uncontained, highly alkaline stone slurry that flows out of the quarry pit and into nearby surface depressions. Furthermore, the continuous operation of heavy earth-moving machinery, diesel air compressors, and heavy-duty haulage vehicles within the open pit adds a steady stream of carbon monoxide, nitrogen oxides, and unburnt diesel particulates to the heavy mineral dust already present in the quarry air. Over time, as extraction proceeds without a phased restoration plan, these operations turn productive agricultural hillsides and green forest covers into deeply scarred, permanently degraded open pits (**The News Minute, 2021**).

Processing-Stage Causes: After raw granite blocks are extracted, they are transported to processing hubs where heavy industrial machinery cuts, shapes, and polishes the stone for commercial use. The primary cause of pollution at this stage is the mechanical action of high-speed diamond gang saws, block cutters, and circular trimming blades. As these blades force their way through the dense rock mass, they break down the granite matrix and generate large volumes of fine particulate matter, specifically within the hazardous PM_{10} and $PM_{2.5}$ aerodynamic diameter fractions (**YS Quartzstone, 2026**). Because granite features a high concentration of crystalline silica, this mechanical crushing generates a highly toxic occupational environment, producing respirable particles that can bypass the human upper respiratory tract and settle deep within the lungs. To prevent extreme frictional heat from warping the diamond blades and to suppress dry dust, processing units spray large volumes of water continuously onto the cutting surfaces. This process transforms an airborne dust issue into a massive wastewater crisis. It generates a thick, milky effluent containing up to 20.0 per cent suspended stone fines by weight, commonly referred to as granite slurry. If this slurry is discharged without treatment, it rapidly settles in local streams, blanketing benthic habitats and completely blocking municipal drainage networks (**Enduramaxx, 2024**). Furthermore, modern commercial processing often uses chemical glossing agents, synthetic resins, and oxalic-acid-based compounds to create a mirror-like finish on the stone. These chemical additives contaminate the wastewater stream, making it highly difficult to treat using standard settling ponds. In specific geological zones where the granite contains natural radionuclides, the high-velocity water carving can mobilise these elements, concentrating low-level radioactive isotopes directly within the dewatered sludge cakes.

Transportation and Logistics Causes: The movement of heavy materials across the granite value chain—from hauling multi-ton raw blocks down unpaved quarry tracks to transporting finished crates to container ports—serves as a major, ongoing source of regional environmental degradation. This logistics burden is felt acutely in developing quarrying regions, where heavy industrial trucks must navigate narrow, fragile rural road networks that were never engineered to support such extreme axle weights. Field studies in the quarrying zones of Kanyakumari district reveal a continuous stream of heavy tippers and multi-axle lorries moving through narrow village corridors, causing severe dust resuspension, persistent traffic bottlenecks, and structural damage to public roads (**The News Minute, 2021**). The mechanical friction of heavy truck tyres on degraded, stone-strewn surfaces continuously generates fine road dust, creating a permanent haze along transport corridors. This transportation impact is worsened by the widespread use of ageing, poorly maintained, diesel-fuelled truck fleets. These vehicles release high volumes of conventional air pollutants, including nitrogen dioxide (NO_2), carbon monoxide (CO), and elemental carbon black, which mix with the fugitive mineral dust from the quarries. Because these transport routes run directly through rural towns and agricultural villages, the resulting air pollution impacts local populations who may live far from the actual extraction pits or processing mills (**The News Minute, 2021**). The lack of simple, enforced logistical controls—such as mandating that all stone trucks use heavy canvas tarpaulins, washing truck wheels before they leave the quarry gate, and enforcing strict weight limits—allows the logistics chain to act as a major vector, spreading granite pollution from isolated industrial sites into wider rural communities.

Structural, Regulatory, and Market Causes: Behind the direct physical drivers of granite pollution lies a complex web of structural, institutional, and market forces that drive environmental degradation. A primary structural driver is the dominance of small-scale, decentralised, and informally run quarry units within the wider mining economy. These under-capitalised operations lack the financial resources to purchase advanced dust-enclosure systems, modern water-recycling filter presses, or safe blasting

technologies, defaulting instead to high-emission, low-cost extraction methods to stay financially viable. This issue is compounded by a fragmented regulatory structure where responsibilities are split across multiple agencies. State mining departments focus primarily on collecting royalties, state pollution control boards handle emission permits, and local panchayats manage land-use clearances. This lack of clear institutional coordination creates regulatory loopholes, allowing non-compliant operators to exploit bureaucratic gaps and continue polluting without facing immediate fines or shutdowns. On the market side, rapid urban growth and major infrastructure projects across India have created intense demand for hard-stone aggregates. This trend accelerated dramatically after the state placed strict limits on river-sand mining to protect river ecosystems, which inadvertently caused an explosion in the production of manufactured sand (M-sand) from quarried rock. This shift drew heavy investment into new stone-crushing plants and aggregate quarries, often expanding directly into ecologically sensitive hillsides (**Sri Lanka Guardian, 2025**). Government policies have sometimes worsened these contradictions; for example, state environmental directives that allow old, abandoned quarry pits to be converted into municipal solid-waste landfills directly contradict national mining rules that recommend converting these pits into clean water-storage reservoirs (**Sri Lanka Guardian, 2025**). Finally, the weak organising power of the informal workforce ensures that quarry owners face little internal pressure to improve working conditions or provide safety gear, allowing the human costs of industrial dust exposure to be ignored (**Upreti and Upreti, 2025**).

Technological and Locational Causes: The technological choices made by individual quarry operators directly affect the environmental footprint of their businesses. A large percentage of small-scale quarries in developing regions still rely on outdated, high-impact blasting methods rather than modern, controlled diamond-wire sawing or hydraulic splitting. This reliance on older technology generates significantly more airborne dust, severe ground shockwaves, and unpredictable rock fracturing per ton of extracted stone. While advanced wet-processing systems, fully enclosed cutting sheds, and automated water-recycling loops can eliminate over 90.0 per cent of fugitive emissions, the high initial cost of this machinery keeps it out of reach for smaller operations. As a result, these units continue to use outdated, high-pollution methods. Similarly, many older processing mills were built long before modern environmental clearance laws were strictly enforced, meaning they lack basic concrete settling basins and instead dump their raw slurry directly into nearby fields or roadside ditches. These technological shortfalls are exacerbated by poor locational planning. Many granite quarries and processing clusters are located close to old rural villages, active agricultural zones, or sensitive natural watercourses. The close concentration of multiple quarries within single hill tracts—as seen in the Madurai and Dharmapuri districts—reflects where the mineral naturally occurs and where land was available, rather than a planned industrial strategy designed to minimise human exposure to pollution. When these high-emission industrial zones sit directly adjacent to long-standing farming communities, local populations and ecosystems bear the full impact of the dust, noise, and chemical runoff. This lack of protective buffer zones ensures that ordinary operations create an ongoing environmental crisis for neighbouring residents.

1.4 Consequences of Granite Pollution

Air Pollution: Fugitive and industrial air pollution represents the most immediate and widespread consequence of granite quarrying, crushing, and secondary processing. Every mechanical stage of the value chain—from primary drilling and explosive blasting to high-velocity stone sawing and fine polishing—generates high concentrations of airborne particulate matter. This dust spans a wide range of aerodynamic sizes, including the dangerous PM₁₀ and PM_{2.5} fractions that can easily bypass the human body's upper respiratory defences (**YS Quartzstone, 2026**). Specialised environmental audits of stone-crushing operations reveal that dust generation becomes progressively finer as the rock moves from primary jaw crushers through secondary and tertiary stage impactors. The final screening and sorting phases release the highest concentrations of fine, respirable dust, proving that mitigation efforts must target these final processing stages rather than focusing solely on the primary quarry face (**Mariappan et al. 2018**).

[CRUSHING STAGE] —► Primary (Coarse Dust) —► Secondary —► Tertiary (Respirable PM_{2.5})

The defining hazard of granite dust, which makes it far more dangerous than common limestone or construction aggregate dust, is its high concentration of free crystalline silica (SiO₂). In environmental field studies conducted across Tamil Nadu's quarrying belts, free silica levels in airborne dust samples regularly ranged between 20.0 per cent and 35.0 per cent (**Mariappan et al. 2018**). Beyond the immediate threat this poses to workers, windblown granite dust spreads over large areas, settling on adjacent agricultural fields where it forms a thin crust on plants. This dust layer blocks sunlight, clogs plant pores, and disrupts photosynthesis, leading to drops in crop yields for local farmers. At the same time, the constant accumulation of fine mineral dust degrades regional air quality, exposing entire rural communities downwind of these mining belts to a hazardous atmospheric environment.

Water Pollution and Hydrological Disruption: Granite pollution disrupts regional water resources through two distinct pathways: the direct dumping of industrial processing waste into local waterways, and the physical fracturing of underground water systems by heavy quarrying operations. The primary source of surface water pollution is the untreated discharge of cutting and polishing slurry, which carries a heavy load of microscopic stone particles and chemical residues from polishing compounds. When this thick, alkaline mixture enters local streams, it changes the water to a dull grey or ash colour, blocking sunlight and coating the stream beds, which wipes out local aquatic life (**The News Minute, 2021**). The process of hydrological degradation operates along a destructive pathway that begins when processing mills release an untreated slurry discharge into the surrounding

ecosystem. As this thick, sediment-heavy effluent enters local water channels, it causes immediate surface water infiltration, allowing fine, abrasive stone particulates to rapidly settle throughout the aquatic environment. This heavy mineral deposition leads directly to benthic habitat smothering, covering the natural gravel beds and mud layers that serve as essential spawning grounds and food sources for native aquatic life. Simultaneously, the persistent infiltration of this highly alkaline, fine-grained mixture causes long-term aquifer disruption, as the microscopic stone fines travel deep into subsurface geological layers, sealing natural fissures, blocking underground filtration pathways, and fundamentally altering the local groundwater table. At the same time, deep quarry excavations and heavy blasting disrupt local groundwater systems. The physical removal of large sections of rock, combined with the intense shockwaves from repeated blasting, cracks the surrounding stone, altering the natural pathways of underground streams and lowering local water tables. In farming regions, this disruption can cause severe economic hardship. Agrarian lands that once had reliable groundwater wells often run dry after large quarries open nearby, as documented in the Kanyakumari quarrying belt, where local farmers reported a sharp drop in water availability for their crops following an intensification of hillside mining (**The News Minute, 2021**). Furthermore, when this sediment-heavy quarry runoff or poorly managed slurry gets mixed into the water used for making manufactured sand, it can leave fine silt impurities in the final sand, potentially weakening the concrete used in local construction projects (**Sri Lanka Guardian, 2025**).

Soil and Land Degradation: The clear-cutting of forests and the stripping of topsoil during the opening of a quarry, combined with the unmanaged dumping of waste rock, dewatered slurry cakes, and scrap stone, causes severe, long-term damage to the local landscape. Stripping away the protective layer of plants and topsoil leaves the remaining land highly vulnerable to water and wind erosion. Without active restoration, land used for quarry pits or waste dumps becomes a permanent wasteland, stripped of its biological productivity and unusable for farming or forestry. When quarries operate for decades without a phased restoration plan, they leave behind a ruined landscape marked by deep, abandoned pits, massive piles of unstable waste rock, and barren hillsides—a pattern seen in white-granite mining areas globally and mirrored in the hard-rock belts of Tamil Nadu (**PANMIN, 2024**). When granite slurry is dumped onto open ground instead of into waterways, it creates unique soil problems. As the wet slurry dries under the sun, it hardens into a dense, cement-like crust that seals the soil surface. This artificial layer prevents rainwater from soaking into the ground, increases surface runoff, and disrupts the natural flow of air and nutrients to the soil below. Depending on the chemical compounds and resins used during stone polishing, this crust can also alter the soil's pH levels and strip away vital nutrients, making the land infertile and highly difficult to restore for agriculture without expensive soil remediation or mechanical breaking of the crust.

Biodiversity and Ecosystem Consequences: The expansion of granite quarries into natural areas represents a major driver of habitat destruction, especially when operations expand into protected forest zones or ecologically fragile areas like the Western Ghats. Massive quarrying clusters in the Madurai region have broken up natural forest and scrub environments, isolating wildlife populations and exposing them to constant industrial disruption from heavy machinery noise, thick dust clouds, and altered surface water flows (**PANMIN, 2024**). The loud explosions from blasting and the constant drone of stone crushers drive native birds and mammals away from their traditional nesting and feeding grounds. In the districts bordering the Western Ghats, local reptile populations face severe survival pressures as expanding quarries destroy the rocky outcroppings they rely on for shelter (**Sri Lanka Guardian, 2025**). The progressive expansion of granite quarries triggers a severe ecological chain reaction that alters both terrestrial and aquatic ecosystems. As mining operations cut deeper into hillsides and forest margins, the initial physical clearance drives widespread habitat fragmentation, breaking up once-continuous ecosystems into isolated, degraded pockets of land. This loss of structural connectivity forces a direct displacement of native fauna, as large mammals, birds, and reptiles are driven away from their traditional nesting and foraging grounds by clear-cutting, continuous machinery noise, and explosive blasting. Simultaneously, this environmental degradation extends down the watershed, causing a sharp decline in aquatic species. The elimination of vegetative cover allows sediment-heavy runoff and stone dust to wash unchecked into local streams during rains, clouding the water column, choking fish gills, and blanketing the gravel beds necessary for aquatic reproduction. Downstream aquatic ecosystems face similar destruction. When sediment-heavy runoff and thick stone slurry pour into local rivers, they cloud the water and smother the gravel beds where fish lay their eggs. This leads to clear declines in fish populations and a drop in aquatic biodiversity, which hurts rural families who rely on these local fisheries for food and income. The loss of these delicate aquatic and terrestrial ecosystems reduces the region's overall ecological resilience, making it more vulnerable to extreme weather events and long-term environmental degradation.

Noise and Vibration: Industrial noise is a constant, widespread hazard across the lifecycle of a granite quarry, affecting both the health of the workforce and the peace of neighbouring towns. The primary sources of this noise include high-impact drilling rigs, large mechanical stone crushers, heavy sorting screens, and a steady stream of heavy transport trucks. The operation of this heavy equipment regularly generates noise levels well above 90 decibels, significantly exceeding safe industrial thresholds. For quarry workers exposed to these conditions shift after shift, this noise poses a direct threat of permanent hearing loss, while creating an ongoing public nuisance that erodes the quality of life in nearby residential areas. Among all quarry tasks, explosive blasting produces the loudest, most disruptive noise, and it is consistently flagged as the primary driver of sleep disruption, elevated stress, and anxiety for nearby communities. Along with loud airborne noise, blasting releases low-frequency ground vibrations that travel through the surrounding earth and rock. If these explosions are poorly designed or use excessive amounts of explosives, the resulting seismic shockwaves can rattle nearby homes, causing visible cracks in walls and foundations. This vibration, combined with the sudden air pressure waves (airblast) from the explosions, constitutes a major environmental hazard that modern mining laws attempt to control by setting strict limits on peak particle velocity and airblast overpressure to protect public infrastructure and community peace.

Occupational and Public Health Consequences: The human cost of granite pollution is most clearly seen in its severe occupational health impacts, which centre on the long-term inhalation of respirable crystalline silica dust. Regular exposure to this fine mineral dust within quarries and processing mills causes silicosis—a progressive, irreversible, and ultimately fatal lung disease marked by severe scarring of lung tissue—along with chronic bronchitis, emphysema, and a weakened immune system (Estellita et al., 2010). Detailed health assessments within the stone industry confirm that inhaling these microscopic silica particles is the primary path to illness. Over time, this exposure causes a permanent decline in lung capacity, increases the risk of developing pulmonary tuberculosis, and can lead to lung cancer (NIOSH, 2002; Rupani, 2023). The medical path from dust exposure to chronic disease begins with the chronic inhalation of respirable crystalline silica (SiO_2) particulates, which bypass the upper respiratory defences and settle deep inside the alveoli of the lungs. The presence of these sharp, mineral particles triggers a defensive immune response, leading to rapid macrophage infiltration as the body's scavenger cells attempt to ingest and destroy the foreign dust. However, the silica particles are chemically toxic to these immune cells, causing them to rupture and release inflammatory enzymes into the surrounding lung tissue. This ongoing cycle of cell death and irritation prompts the body to build defensive walls of scar tissue, forming permanent fibrotic nodules that stiffen the lungs and cause silicosis, a progressive and incurable respiratory condition. Over time, because the immune system's macrophages are constantly damaged by the silica particles, the lungs lose their ability to fight off bacterial invaders, directly leading to a high vulnerability to pulmonary tuberculosis and severe secondary lung infections. Medical studies across India's stone-mining regions highlight the extreme scale of this health crisis. In some mining districts, standard health screenings revealed that roughly one-third of the active workforce suffered from some stage of silicosis. In Rajasthan, following the launch of a state-wide screening and support policy in 2019, doctors diagnosed over 20,000 confirmed cases of silicosis out of nearly 200,000 workers examined—a stark 12.0 per cent illness rate among the screened workforce (Rupani, 2023). While these specific numbers come primarily from sandstone and marble sectors, the underlying hazard—microscopic crystalline silica generated by cutting and grinding hard rock—applies equally to the granite processing centres of Tamil Nadu. The toxic effects of this dust extend beyond the lungs. Clinical research indicates that inhaled silica particles and heavy metals can enter the bloodstream and damage the kidneys, leading to chronic renal failure and systemic toxicity that harms the heart, liver, and nervous system. Blood tests of quarry workers have shown significant changes in immune cells, including lower CD4 counts compared to unexposed adults, showing that chronic dust inhalation weakens the body's baseline immune defences. In specific geological regions, some granite varieties contain naturally occurring radioactive elements like uranium, thorium, and potassium-40. Health studies in these specialised processing mills indicate that workers face additional low-level radiation exposure by inhaling radioactive dust and radon gas, though these levels usually stay within acceptable safety limits if workers consistently use high-quality dust masks and extraction systems. The burden of this industrial disease is not shared equally across the workforce. Migrant and seasonal labourers, who form the backbone of the informal quarry workforce, often move from site to site without formal contracts. This lack of stable employment deprives them of routine health checks and makes it incredibly difficult to claim state compensation, which usually requires detailed employment records. Similarly, women working in auxiliary roles—such as sorting stone chips or loading trucks near the main cutting lines—are regularly exposed to high dust levels but are often excluded from receiving safety gear or medical monitoring because their jobs are not officially classified as "high risk" (Upreti and Upreti, 2025). Finally, this health crisis extends past the factory gates into surrounding neighbourhoods. Health studies comparing rural communities show that families living downwind of active quarries experience significantly higher rates of respiratory illnesses, asthma, and reduced lung function, independent of whether they work in the quarries. This evidence demonstrates that ambient industrial dust represents a serious public health threat that requires strict community-wide environmental standards.

Energy Use and Carbon Footprint: Beyond the immediate impacts of dust and chemical runoff, the granite industry contributes to wider environmental degradation through its high energy consumption and associated carbon footprint. Operating heavy diamond-wire saws, massive multi-blade gang-saws, automatic polishing lines, and high-pressure quarry drills requires enormous amounts of power. In remote rural areas where the electrical grid is unreliable or unavailable, operators run these machines using large, inefficient diesel generators. This reliance on diesel fuel, combined with the continuous operation of heavy excavators and transport fleets moving heavy stone blocks over long distances, adds a significant, continuous stream of greenhouse gases to the atmosphere. The combustion of diesel fuel in these heavy machines releases conventional air pollutants like sulfur dioxide (SO_2), nitrogen oxides (NO_x), and carbon monoxide (CO), which mix with the airborne mineral dust and worsen regional air quality. While granite quarrying does not release as much carbon dioxide as heavy coal mining or oil extraction, the combined energy use of thousands of small, scattered quarries and processing mills running on diesel power represents a significant, unmeasured contribution to regional carbon emissions. This issue highlights the need for regular energy and emissions audits as part of any formal environmental clearance process.

Socio-Economic Consequences: The socio-economic impacts of the granite sector present a complex, uneven picture. On one hand, the industry serves as a major economic driver in rural districts, creating thousands of jobs for unskilled and semi-skilled labourers and generating valuable export revenues for both state and national governments. On the other hand, the heavy environmental damages caused by these operations fall on local rural communities that receive almost no financial benefit from the industry, creating deep social tensions that are frequently documented across Tamil Nadu's mining regions. Families living next to intensive hillside quarries experience a drop in their basic quality of life. Their narrow village roads are broken up and made dangerous by heavy stone trucks, their local drinking water streams are polluted with grey sediment, and their farming incomes decline as the local water table drops (The News Minute, 2021). When quarries operate illegally or ignore local laws, residents have very little administrative recourse, leading to ongoing disputes between farming communities, quarry owners, and

local bureaucrats (**Sri Lanka Guardian, 2025**). The structural dynamic of the granite sector creates a profound socioeconomic asymmetry, splitting the economic outcomes of mining into centralised wealth and localised burdens. On one side of this imbalance are the substantial Macroeconomic Gains enjoyed at the state and corporate levels. These are driven by high export revenues from international dimension-stone markets, vital rural job generation for low-skilled labourers, and a steady inflow of state royalties that bolster government treasuries. However, this financial success stands in stark contrast to the severe Localized Externalities forced upon the immediate mining communities. While the profits flow upward, rural villages are left to deal with the systematic destruction of their road infrastructure by heavy stone-haulage trucks, a severe depletion of the local groundwater table caused by deep rock fracturing, and disproportionate healthcare costs stemming from chronic, dust-induced respiratory illnesses. This uneven split highlights a classic distributive injustice, where the long-term environmental and physical costs of industrial mining are fully externalised onto vulnerable rural populations who see very little of the sector's actual profit. The high rate of occupational illness adds a heavy financial burden to these families. When a worker develops disabling silicosis, the family loses its primary income earner while facing rising medical bills and a shortened life expectancy. Because the vast majority of quarry and mill workers are hired informally through sub-contractors, they lack basic health insurance or sick leave. As a result, the long-term costs of industrial illnesses are borne entirely by vulnerable working-class families rather than the profitable companies that employ them, exposing a structural injustice that recent legal challenges have sought to reform (**Upreti and Upreti, 2025; Health and Human Rights Journal, 2025**).

1.5 Illustrative Evidence from Tamil Nadu

The state of Tamil Nadu provides an instructive case study for examining the impacts of granite pollution. It highlights what happens when a highly profitable extractive industry grows rapidly alongside a large network of informal operations, particularly within fragile hillside environments. The Chithiramcode area within Kanyakumari district, home to the Ponmalai hills, illustrates how these environmental and social impacts accumulate in a single community. Residents describe how this area was once a highly productive farming valley with reliable water resources and clean air. However, over a decade of expanding granite mining, the small valley has come to host around ten active quarries and five large stone-crushing mills, all positioned along narrow rural roads (**The News Minute, 2021**). Today, local families must deal with heavy industrial trucks driving through village streets that are only 15 to 20 feet wide. They experience daily blasting noise, shaking walls, constant dust clouds, and local farming streams that run thick with grey stone sediment—a situation that shows how air, water, noise, and land degradation combine to disrupt an entire rural community (**The News Minute, 2021**). At the state level, environmental audits estimate that Tamil Nadu contains approximately 5,000 legal and illegal stone quarries. This number grew rapidly after 2018, when the state placed strict limits on river-sand mining, causing construction companies to switch to manufactured sand (M-sand) made from crushed quarry stone (**Sri Lanka Guardian, 2025**). This rapid growth has led to frequent reports of alkaline industrial runoff polluting local drinking water sources and heavy noise disrupting wildlife populations in the Western Ghats forests. Furthermore, satellite mapping by the Indian Space Research Organisation has identified several high-risk landslide zones within Tamil Nadu's mountainous districts, with many located close to intensive hillside quarries, showing how unregulated mining can destabilise hillsides and create serious safety hazards (**Sri Lanka Guardian, 2025**). The dynamic driving landscape instability in modern mineral corridors follows a direct structural progression from ecological regulation to geological vulnerability. It begins with the state-level enforcement of River-Sand Restrictions (2018), which were enacted to halt the severe degradation of river basins and protect falling rural water tables. While this policy was well-intentioned, it created an immediate and aggressive M-Sand Demand Boom, forcing the construction aggregate market to look for alternative fine aggregates by crushing hard rock. This sudden market pressure triggered the Proliferation of ~5,000 Quarries across the landscape, as thousands of legal and informal stone-crushing facilities expanded rapidly—often cutting directly into hillsides and mountainsides to satisfy urban construction needs. Without systematic bench mining or proper hillside reinforcement, this unmanaged expansion directly results in acute Landslide Susceptibility. The heavy, unscientific excavation process strips away deep anchoring vegetation and breaks up the underlying rock formations, leaving the steep, degraded hillsides highly vulnerable to sudden structural failures and disastrous rockslides during heavy seasonal rains. This rapid expansion has also exposed major contradictions in state environmental planning. While national mining rules explicitly recommend that old, exhausted quarry pits be repaired and used as clean rainwater-storage reservoirs, a separate state government directive allowed owners to convert these open pits into municipal solid-waste landfills. This conflicting policy has drawn sharp criticism from environmental legal experts and demonstrates the lack of coordination between different state development departments (**Sri Lanka Guardian, 2025**). Outside of Kanyakumari, the large quarry belts in Madurai and Dharmapuri districts show how industrial mining damages fragile forest ecosystems. Decades of expanding granite quarries around Madurai have destroyed the natural scrub and forest habitats of several rare local species, as expanding open pits and heavy dust clouds degrade the environment far beyond the actual edges of the mines (**PANMIN, 2024**). In the hilly districts of Dharmapuri and Krishnagiri, where quarries cut directly into the lower slopes of forested mountains, the combination of tree removal, blocked surface streams, and increased risk of rockslides creates a dangerous environmental situation for neighbouring agricultural villages (**Sri Lanka Guardian, 2025**). Together, these regional examples show that granite pollution in Tamil Nadu is a systematic, widespread problem embedded across the state's main mineral zones. This situation has driven local citizen groups to launch public-interest lawsuits in an attempt to force state regulators to better monitor and control the industry.

1.6 Remedial Measures

Engineering and Technological Dust Controls: Years of applied industrial research have shown that consistent use of engineering controls can reduce the amount of airborne dust generated by granite mining and processing. Industrial health studies highlight three primary interventions: building physical enclosures around dust sources, using water-based dust suppression, and installing modern air-filtration machinery (Aka and Hashim, 2024). Wet-cutting methods, which spray high-pressure water jets directly onto the cutting blades during sawing and grinding, catch the dust at the source and prevent it from becoming airborne, while building fully enclosed rooms around automated gang saws prevents fine dust from spreading into the wider factory and surrounding neighbourhoods.

Wet-Cutting Implementation —► HEPA Air Filtration —► ~90.0 per cent Reduction in Ambient PM

For industrial tasks where water cannot be used, installing high-efficiency particulate air (HEPA) filtration systems inside enclosed workspaces allows factories to trap fine mineral particles before they escape into the outside air. These filtration systems are now recommended as a standard safety requirement for all modern hard-stone processing mills. At the quarry face, dust can be controlled by using wet-drilling equipment that injects water into the drill holes, spraying stockpiles and unpaved haul roads regularly to prevent trucks from kicking up dust, and designing controlled, timed blasting charges that minimise the release of massive dust clouds. Alongside these large engineering systems, personal safety gear—specifically high-quality, well-fitted respirators and particle-filtering masks—serves as a vital last line of defence for workers handling drilling and polishing tools. However, medical studies of Indian quarry operations warn that basic cloth masks offer very little protection against microscopic silica dust. They emphasise that relying on personal protective gear alone, without installing proper water sprays and ventilation systems, fails to protect workers from long-term lung damage.

Wastewater and Slurry Management: Controlling the massive amount of wastewater generated by stone processing requires installing industrial water-treatment systems that collect, filter, and separate stone particles from the water, allowing mills to reuse their water in a continuous loop. Industrial equipment guides show that installing automated settlement tanks, chemical flocculation systems, and heavy filter presses allows a processing mill to clean and recycle up to 90.0 per cent of its operational water, while compressing the separated stone dust into solid, easy-to-handle sludge cakes (Enduramaxx, 2024). The systematic management of processing waste relies on a closed-loop engineering sequence that converts toxic wastewater into reusable resources. The process begins when raw effluent—consisting of a dense, milky suspension of microscopic stone particles and coolant water—is collected directly from the cutting and polishing lines. This wastewater is channelled into industrial flocculation tanks, where specialised chemical polymers are introduced to bind the fine, floating mineral dust into larger, heavier clusters that settle rapidly out of the liquid. The thickened slurry is then pumped into high-pressure machinery for filter press dewatering, which mechanically squeezes out the remaining moisture. This separation step yields two clean streams: first, it secures an efficient 90.0 per cent water reuse rate by routing the clarified water back into the factory's cutting lines, cutting down on fresh groundwater pumping; and second, it compresses the remaining dry stone dust into stable blocks that are ideal for downstream solid cake valorisation, allowing the compressed mineral waste to be recycled as raw material for manufacturing concrete blends, infrastructure filler, and eco-friendly bricks. Rather than treating these dried sludge cakes purely as industrial waste to be dumped in landfills, modern materials research shows that this stone dust can be recycled into valuable building products. Testing confirms that dried granite slurry can be mixed into standard concrete and mortar blends, used as a core ingredient for making high-strength, acid-resistant bricks, and mixed into soil-cement building blocks at moderate levels. These reuse paths divert industrial waste away from local rivers while reducing the need to mine raw clay and sand for the construction industry. In Tamil Nadu, using crushed quarry waste to produce manufactured sand (M-sand) serves as a clear example of how the industry can turn a waste product into a valuable resource, provided the crushing mills use proper water filtration and dust suppression to protect the surrounding environment (Mariappan et al. 2018).

Noise and Blast Management: The loud noise and severe ground vibrations caused by quarry blasting can be minimised by adopting modern, controlled blasting techniques. Mining engineers can reduce these impacts by using precision electronic detonators that fire charges in a staggered sequence milliseconds apart, rather than setting off massive explosions all at once. Using proper chemical packing materials to seal the blast holes ensures that the explosive energy is used to crack the rock mass rather than escaping into the air as a loud, high-energy airblast overpressure. International mining guidelines recommend setting strict decibel limits at the quarry boundary, with low limits enforced wherever quarries sit near residential neighbourhoods, alongside mandating that operators give local communities advance notice of blasting schedules. For the continuous noise generated by stone crushers and heavy sorting screens, operators can reduce emissions by performing regular mechanical maintenance to stop parts from rattling, enclosing noisy gear inside sound-dampening structures, and planting thick belts of trees and green buffers between the industrial site and local villages. Scheduling the noisiest crushing operations to specific daytime hours also helps reduce sleep disruption and stress for neighbouring families.

Ecological Restoration and Quarry Reclamation: Progressive reclamation—the practice of continuously repairing and replanting mined sections of land while extraction continues elsewhere, rather than waiting until the entire quarry closes—is recognised as the most effective strategy for minimising long-term damage to the landscape. This continuous repair strategy limits the amount of bare, eroded soil exposed to the elements at any one time. Active restoration involves reshaping steep quarry walls and waste piles into safe, gentle slopes, spreading preserved topsoil back over the area, and planting native trees and grasses

that bind the soil and allow local wildlife habitats to recover. The process of progressive quarry reclamation follows a systematic, environmentally sound sequence that allows degraded mining sites to recover while industrial operations continue elsewhere. The cycle begins during the Active Mining phase, where stone extraction is carefully planned to minimise the initial footprint and ensure that materials are removed in a structured manner. As soon as a specific rock section or pit is exhausted, the engineering team transitions the land into a phase of Phased Bench Reshaping. This stage involves mechanically grading and contouring the jagged, dangerous quarry faces and steep spoil heaps into stable, terraced steps, which significantly reduces the risk of landslides, rockfalls, and severe water erosion. Once the physical landscape is secured and stabilised, the reclamation process moves to Topsoil Re-spreading. Workers bring back the healthy, organic topsoil layer that was carefully stripped and stockpiled during the initial opening of the mine, spreading it evenly across the newly reshaped stone benches to restore the natural soil matrix and provide a nutrient-rich foundation for plant life. The final stage of this restoration framework centres on Native Reforestation. Environmental teams plant a dense mix of locally appropriate trees, shrubs, and deep-rooting grasses across the prepared soil terraces. This green cover binds the earth, prevents windblown dust from escaping the site, replaces lost wildlife habitats, and gradually allows a fully functional, self-sustaining natural ecosystem to return to the former quarry site. Open, exhausted quarry pits offer a distinct opportunity for local water conservation. Because these deep pits are surrounded by solid stone, many are well-suited for conversion into clean regional water-storage reservoirs—a strategy recommended by national mining boards. Ensuring that state governments consistently choose this water-storage option, rather than allowing owners to turn empty quarries into unlined municipal garbage dumps, represents a critical policy correction needed in Tamil Nadu's environmental planning framework (Sri Lanka Guardian, 2025).

Occupational Health Protection and Silicosis Prevention: Because silicosis is an incurable but entirely preventable disease, providing comprehensive medical care and dust protection for the industrial workforce represents a high-priority intervention. Protecting workers requires mandating regular health checkups at every registered site, including regular lung-function tests and digital chest X-rays to detect early signs of lung scarring. It also requires enforcing the daily use of certified respirators and installing automated dust sensors to verify that workplace silica levels stay within safe legal limits (Rupani, 2023). Public health experts focusing on India's mining sector emphasise that preventing dust exposure at the source provides far greater protection than trying to manage advanced lung disease or paying out post-diagnosis compensation. They call for the launch of a unified national health programme on silicosis that connects workplace safety inspections, clinical diagnoses, and official case tracking directly into the public healthcare system, moving away from fragmented, reactive state-level compensation plans. When a worker is diagnosed with silicosis, the law must guarantee immediate financial support, full coverage of medical bills, and access to job-retraining programmes so they can transition into safe, dust-free employment (Upreti and Upreti, 2025).

Community Engagement and Grievance Redress: Technical adjustments and medical checks are unlikely to succeed over the long term unless companies and regulators invest in open communication and accessible complaint systems for residents. Field evidence from Tamil Nadu's mining hubs reveals that farming families often have no official, responsive channels through which to report problems with dust clouds, broken roads, or polluted drinking water. This lack of communication causes local anger to build up until it turns into public protests or long, expensive court battles (Sri Lanka Guardian, 2025; The News Minute, 2021). To fix this communication gap, local governments should set up joint grievance committees that bring together quarry managers, village leaders, environmental safety officers, and mining regulators for regular public meetings. Mandating that all processing mills display their weekly air and water monitoring data on public noticeboards would improve transparency and trust. Finally, giving local communities a say in how District Mineral Foundation funds are spent would ensure that mining taxes are used to build tangible improvements in local healthcare and water systems (GoI, 2019).

1.7 Policy Implications and Governance Framework

The Central Legal and Regulatory Architecture: The baseline legal framework regulating mineral mining across India is built upon the foundational Mines and Minerals (Development and Regulation) Act of 1957. Under this core law, the central government created the comprehensive Mineral Conservation and Development Rules (MCDR) of 2017 to ensure that mining operations follow systematic, scientifically sound methods while protecting the local environment (Press Information Bureau, 2019). Rule 12(1) of the MCDR mandates that all mining and prospecting leases operate in a manner that protects local natural resources, while Chapter V (Rules 35 to 44) lays out explicit performance standards for sustainable mining practices (Press Information Bureau, 2019). Under these rules, quarry owners are legally required to keep air pollution from stone dust and machinery emissions within strict national limits, install automated dust-control machinery at all crushing and cutting zones, and hire independent, certified laboratories to perform official air quality checks every quarter (Press Information Bureau, 2019). These environmental reports are subject to joint review by the Central Pollution Control Board and respective State Pollution Control Boards. However, while these laws look thorough on paper, their practical success depends on the size and reliability of local enforcement teams. As the thousands of informal quarries across Tamil Nadu demonstrate, local environmental agencies are often understaffed and overwhelmed, allowing non-compliant sites to continue operating without facing penalties.

Box 1: National Mineral Policy 2019

Core Objectives

Resource Mapping: Expand geological exploration and digital mapping to identify strategic reserves; **Sustainable Mining:** Foster eco-friendly practices that minimize environmental degradation; **Import Reduction:** Cut reliance on foreign sources for critical and strategic minerals; **Equitable Development:** Ensure local and mining-affected communities share in the economic benefits; **Governance Reform:** Streamline administrative approvals and regulatory oversight through digitization.

Key Features

Industry Status Recognition: Grants the mining sector full industry status, simplifying access to corporate finance, infrastructure support, and mergers & acquisitions (M&A); **Exploration & Geological Surveys:** Enhances public and private sector participation in generating detailed geoscience data; **Competitive Allocation:** Mandates open, competitive auctions for mining leases to eliminate opacity and foster fair competition; **Offshore & Deep-Sea Mining:** Encourages high-tech exploration of ocean bed minerals (e.g., polymetallic nodules) within sustainable limits; **Dedicated Logistics Infrastructure:** Promotes dedicated mineral transport corridors, rail-port integration, and inland waterway usage to curb transit costs; **Digital Governance Systems:** Introduces the Mining Tenement System (MTS) and single-window e-clearances to eliminate paperwork, corruption, and administrative delays.

Implementation & Administrative Mechanisms

Geoscience Data Repository: Establishes a National Geoscience Data Repository (NGDR) for real-time spatial and geological information; **Institutional Capacity Building:** Strengthens the Geological Survey of India (GSI) alongside state-level mining directorates; **Centralized Information Portals:** Deploys a unified national minerals portal to ensure public data sharing and administrative transparency; **District Mineral Foundation Integration:** Operationalizes District Mineral Funds (DMFs) to finance targeted welfare programs in mining districts.

Environmental Safeguards & Social Responsibility

Land Rehabilitation: Mandates structured mine closure plans, progressive restoration, and land reclamation; **EIA & Biodiversity Protection:** Enforces strict Environmental Impact Assessments (EIAs) alongside protective measures for local water bodies and ecological zones; **Community Welfare & Inclusion:** Utilizes District Mineral Funds (DMF) to advance local healthcare, drinking water, education, and gender-inclusive development; **Tribal Consultation:** Enforces mandatory consultations with indigenous, tribal, and local communities prior to initiating extraction.

Economic Significance

Industrial Raw Material Security: Guarantees a continuous supply of vital minerals for primary sectors like steel, cement, and manufacturing; **Rural Employment Generation:** Stimulates direct and indirect job creation across remote and underdeveloped mineral belts; **Value Addition & Export Growth:** Encourages downstream processing, beneficiation, and local value creation to boost export earnings; **Trade Deficit Reduction:** Lowers national import bills by bolstering domestic extraction of critical mineral resources.

Key Implementation Challenges

Corporate Imbalance: Heavy reliance on private capital and auction dynamics risks favoring large conglomerates while marginalizing small-scale operators; **Regulatory Enforcement Gaps:** Persistent weaknesses in field-level environmental monitoring and clearance procedures; **Fund Misallocation:** Underutilization or lack of transparency in the deployment of District Mineral Funds (DMF); **Resource & Data Bottlenecks:** Insufficient high-resolution exploration data and a deficit of technical expertise within governance bodies; **Socio-Ecological Friction:** Expanding operations frequently encroach on fragile forest ecosystems and tribal lands, leading to local resistance.

Strategic Way Forward

Balanced Governance: Implement strict regulatory oversight to balance corporate profitability with public and ecological welfare; **Holistic Auction Evaluation:** Integrate criteria such as local employment commitment and technical capacity into lease award mechanisms; **Transparent Monitoring:** Strengthen state-level enforcement teams, adopt green mining technologies, and mandate public disclosure of EIA findings; **Enhanced DMF Accountability:** Direct DMF funds strictly toward high-priority local healthcare, clean water, and educational infrastructure; **Capacity Building & Exploration:** Build public-private partnerships (PPPs) for advanced geological mapping and train mining officials in modern compliance practices; **Rights & Restoration Alignment:** Guarantee strict compliance with the Forest Rights Act, ensure genuine community consultations, and mandate mine site restoration.

Source : Compiled from different sources

National Mineral Policy 2019 and the Sustainability Framework: The National Mineral Policy of 2019 (NMP 2019), (**Box: 1**) which updated the older 2008 policy, frames transparent, sustainable, and socially responsible mining as a primary national objective, alongside plans to attract foreign investment, minimise mineral imports, and grant mining full industrial status to help operators secure bank loans (**GoI, 2019; Press Information Bureau, 2019**). To address environmental damage, NMP 2019 requires all operators to submit binding mine-closure plans, perform comprehensive land restoration, design inclusive community development projects, and participate in a new government "Star Rating" system that ranks mines based on their environmental safety records (**Press Information Bureau, 2019**). A major institutional development within this modern governance framework was the creation of the District Mineral Foundation (DMF). The DMF operates as a localised, non-profit trust in every mining district, funded by a statutory tax added to all mineral royalty payments. It is legally mandated to spend these revenues to improve healthcare, primary education, clean drinking water, and job training for rural families living in mining-affected zones (**GoI, 2019**). When managed transparently, the DMF serves as a powerful financial tool for repairing local environmental damage and funding community clinics, particularly in remote granite-producing areas. The institutional funding mechanism for mineral governance follows a structured legal pathway designed to channel extractive revenues back into affected mining zones. The process begins with the Mining Royalty Payer, who is legally required to make a statutory contribution above their baseline mineral fees. This dedicated funding stream flows directly into the District Mineral Foundation, a localised trust operated at the district level to ensure that resource wealth directly supports regional development. Once these revenues are secured within the trust, the foundation divides the capital into two distinct investment streams:

High-Priority Expenditures: This primary fund targets direct human development and health interventions within the immediate mining villages. It funds the establishment of specialised Silicosis Screening Clinics to detect early-stage lung disease among stone workers, builds Clean Drinking Water Pipelines to replace contaminated local groundwater wells, and sets up Professional Retraining Hubs to provide alternative livelihoods for disabled or displaced workers.

Medium-Priority Expenditures: This secondary fund targets wider environmental and infrastructure repairs across the district. It finances the reconstruction of Physical Road Infrastructure broken down by heavy multi-axle stone haulage trucks and funds Small-Scale Afforestation Loops to plant green buffer zones around open quarry pits, helping to reduce ambient dust and restore local biodiversity.

NMP 2019 also introduces the concept of inter-generational equity in resource planning, creating a joint ministerial committee to ensure current mining does not compromise future resource needs, while committing to expand the Directorate General of Mines Safety to protect industrial workers (**Press Information Bureau, 2019**). Legal scholars note that the government drafted NMP 2019 largely in response to strict directives from the Supreme Court following landmark corruption cases like *Common Cause v. Union of India*, where the court stopped extensive mining in Odisha due to severe environmental and social damage. This history raises an ongoing policy question: are local states enforcing the environmental safety rules of NMP 2019 with the same focus they use to collect mining fees and promote new investments? (**RMLNLU Law Review Blog, 2021**).

Judicial Interventions: As local administrative agencies have struggled to control industrial pollution, the Indian judiciary has taken an active role in enforcing environmental compliance and protecting workers' rights. In a milestone decision delivered in August 2024, the Supreme Court of India ruled that a state's failure to prevent occupational silicosis—a well-known, entirely preventable lung disease—constituted a direct violation of the fundamental Right to Life with Dignity guaranteed under Article 21 of the Indian Constitution (**Health and Human Rights Journal, 2025**). The Supreme Court ordered the National Green Tribunal to inspect silica-emitting industries and tasked the National Human Rights Commission with organising and managing state compensation funds (**Health and Human Rights Journal, 2025**). This landmark ruling marks a major shift, turning silicosis protection from a disorganised system of discretionary state handouts into a binding, constitutionally mandated obligation for every state government, with direct legal implications for the granite processing mills of Tamil Nadu. At the state level, public-interest lawsuits filed by rural citizen groups have forced the Madras High Court to launch independent investigations into the size, legality, and environmental impact of quarries across Tamil Nadu's districts. These ongoing court interventions show that civil society and the judiciary remain concerned that state mining offices have failed to stop illegal expansions or protect public resources from environmental degradation.

State-Level Policy Responses: The Silicosis Compensation Experience: Among India's states, Rajasthan has been the most proactive in developing comprehensive laws to address industrial lung disease, passing a specialised Pneumoconiosis Policy in 2019. This state policy set up permanent health-screening boards and created automated compensation systems for stone cutters and mine workers, leading to the official diagnosis and financial support of over 20,000 silicosis patients across the state (**Rupani, 2023**). West Bengal has recently launched similar health programmes for its stone-factory workforces, and public health experts are urging other major stone-producing states—especially Tamil Nadu, given the massive size of its granite sector—to quickly pass similar laws rather than waiting for court orders to force them to act (**Down to Earth, 2025; Upreti and Upreti, 2025**). Existing national laws, including the Employees' State Insurance Act of 1948 and the Workmen's Compensation Act of 1923, already list silicosis as a compensable occupational disease. However, public health research reveals that poor administrative systems and low worker awareness create major barriers to receiving help. Many primary care doctors in rural areas lack the training to distinguish silicosis from common tuberculosis, and the complex paperwork required to file a claim presents a major hurdle for informal quarry workers who lack official employment contracts.

Comparative International Practice: The regulatory approaches used by other major dimension-stone producing countries provide valuable ideas for strengthening India's granite-pollution laws. International mining safety bodies typically set precise, area-specific noise limits at all quarry boundaries—often capping noise at 70 decibels near commercial zones and enforcing much lower limits near residential neighbourhoods—while mandating that operators give local communities advance notice of all blasting times. This provides a clearer, more enforceable standard than the broad "permissible limits" language used in India's mining rules. Similarly, federal agencies like the United States Office of Surface Mining Reclamation and Enforcement have enforced strict standards for ground vibration and airblast pressure since the early 1980s, providing a proven technical model for protecting nearby public homes. On the worker health side, nations with established stone-cutting industries have built central pneumoconiosis tracking registries that are linked directly into their national health services. This institutional setup matches the central silicosis programme that Indian medical researchers have called for, which currently remains fragmented across individual state programmes like Rajasthan's system (**Rupani, 2023**). For industrial waste reuse, several countries with large marble and granite sectors have built clear secondary markets for recycled stone sludge by setting official engineering standards for slurry-based concrete and bricks. This clear certification path gives construction firms the confidence to buy recycled stone products, an approach that, if copied in India, could stop processing mills from dumping thousands of tons of raw slurry into Tamil Nadu's local rivers.

Governance Gaps and the Way Forward: An analysis of the evidence highlights several major governance gaps that must be addressed to clean up the granite sector. First, the size mismatch between the thousands of small, informal quarries popping up across Tamil Nadu and the limited staff numbers inside state pollution control boards means regulators must switch to modern, technology-driven inspection tools. Using automated satellite mapping and drone surveillance would allow state offices to track quarry boundaries and identify illegal expansions across entire districts simultaneously, replacing slow, manual site visits (**Sri Lanka Guardian, 2025**). Second, the lack of a central, well-funded national programme focused specifically on silicosis prevention leaves millions of informal stone workers without systematic health protection, despite the Supreme Court's 2024 ruling framing dust protection as a constitutional right (**Rupani, 2023; Health and Human Rights Journal, 2025**). Third, the conflicting rules governing what happens to old mines—where national guidelines recommend water reservoirs while state offices allow garbage landfills—must be resolved by passing a unified, legally binding set of mine-closure and land-restoration standards that apply across all states (**Sri Lanka Guardian, 2025**). Fourth, local governments must improve public transparency around District Mineral Foundation accounts, publishing detailed online reports to show exactly how much mining tax money is being spent on community health infrastructure (**GoI, 2019**). Finally, because simple engineering fixes—like wet-cutting blades, plastic enclosures, water-recycling loops, and small filter presses—are highly effective and affordable, state regulators should pass laws mandating these basic technology standards for all processing units, regardless of size. Enforcing the installation of these low-cost systems at the start of operations is far more protective of human health and, over the years, much cheaper for the local economy than trying to clean up polluted rivers and funding lifelong medical care for disabled workers (**Aka and Hashim, 2024; Enduramaxx, 2024**).

1.8 Conclusion

Granite pollution constitutes a complex, multi-media, and structurally embedded environmental crisis spanning every tier of the dimension stone value chain—from initial hillside extraction to urban logistics and factory processing. Physical operations such as high-impact drilling, explosive blasting, high-speed sawing, and heavy haulage generate systemic hazards: dangerous atmospheric loads of respirable crystalline silica dust, severe groundwater table depletion, widespread topsoil erosion, and persistent high-decibel acoustic pollution. In active quarrying belts, these environmental pressures have intensified, propelled by a structural market shift toward manufactured sand (M-sand) and an explosion of under-regulated, small-scale operations functioning beyond formal state oversight. The human and ecological consequences of this unmanaged industrial expansion are profound and strikingly unequal. The primary burdens of the sector—manifested in high rates of incurable silicosis, ruined agricultural land, and contaminated community water supplies—fall disproportionately on informal labourers and rural farming families who derive virtually no direct economic benefit from the stone trade. This severe socioeconomic asymmetry underscores the urgent need for decisive policy intervention. Fortunately, the engineering and technological remedies required to mitigate granite pollution across all ecological and human dimensions are well-established, highly practical, and immediately actionable. Addressing these multi-faceted hazards requires target-specific engineering interventions. Atmospheric emissions of respirable crystalline silica (PM_{2.5}) can be suppressed using wet-drilling mechanisms and HEPA filtration enclosures. Aquatic contamination from alkaline stone slurry can be mitigated by installing automated dewatering filter presses within closed-loop recycling systems. To address soil degradation caused by topsoil stripping and spoil heap erosion, quarries can implement phased terracing reclamation paired with native revegetation. Acoustic shockwaves from high-decibel blasting can be controlled through precision detonation delay sequencing and green vegetative buffers. Finally, the grave burden on human capital—specifically chronic, incurable fibrotic silicosis—can be combated by mandating routine radiographic surveillance alongside certified personal respirators for the entire industrial workforce. At the statutory level, detailed regulatory frameworks already exist, anchored by the Mineral Conservation and Development Rules of 2017 and the National Mineral Policy of 2019, and bolstered by the landmark judicial recognition of silicosis prevention as a fundamental constitutional right under Article 21. The critical challenge moving forward is not drafting additional regulatory documents, but ensuring rigorous, uncompromised enforcement within active mining corridors. Achieving sustainable stone governance demands expanding administrative monitoring capabilities, enacting uniform and legally binding mine-closure statutes, launching a unified national health program for silicosis prevention, and enforcing full public transparency in District Mineral Foundation expenditures. Only through these integrated

technical, clinical, and administrative measures can the persistent gap between environmental legislation and field-level industrial practice be closed, safeguarding both fragile natural ecosystems and vulnerable rural populations.

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